

# Full Length Die 1 1/4 - Full Length Die 7mm Rem SAUM

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 7mm Rem SAUM](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013021
- Mfr. No.: 3209311
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

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# Full Length Die 1 1/4 Full Length Die 7mm Rem SAUM Safety Instructions

## Introduction

Thank you for choosing the Full Length Die 1 1/4 for 7mm Rem SAUM. This guide provides essential safety instructions and usage guidelines to ensure a safe and effective experience with your product. Please read this document carefully before use.

## General Safety Guidelines

- Ensure that you are familiar with the die and its components before use.
- Always handle the die with care to avoid injury.
- Keep the die out of reach of children and vulnerable individuals.
- Inspect the die regularly for any signs of damage or wear.
- Use the die only for its intended purpose as specified in this manual.
- If you notice any irregularities during use, stop immediately and consult the manual or seek assistance.

## Specific Safety Precautions for Use

- Wear appropriate personal protective equipment (PPE) such as safety glasses and gloves while operating the die.
- Ensure that the work area is clean and free from clutter to prevent accidents.
- Do not exceed the recommended pressure limits when using the die.
- Be cautious of sharp edges and moving parts during operation.
- Always follow the calibration instructions to avoid damaging the die or the cartridge case.
- Keep hands and other body parts away from the die's moving components during operation.

## Instructions for Installation and Usage

### 1. Installation:

- Secure the die in the press using the lock nut, ensuring it is firmly in place.
- Check that the die is properly aligned before proceeding.

### 2. Calibration:

- Insert the cartridge case into the die.
- Push the case into the die to initiate calibration.
- Ensure that the neck of the case is calibrated from the inside during this process.

### 3. Operation:

- After calibration, carefully remove the cartridge case from the die.
- Inspect the neck tension to ensure it meets the desired specifications.
- If necessary, replace any used spindles, expanders, or ejector pins with minimal effort.

### 4. PostUse Care:

- Clean the die after each use to prevent buildup of debris.
- Store the die in a dry place, away from moisture and extreme temperatures.

## Disposal Instructions

- Dispose of the die and any components in accordance with local regulations.
- Do not dispose of the die in regular household waste.
- Check with local waste management authorities for proper disposal methods.

## Contact Information for Further Support

For any questions or concerns regarding the Full Length Die, please refer to the manufacturer's manual for contact information. It is important to seek assistance if you encounter any issues or require further clarification on the use of the product.

Remember, safety is paramount when using any reloading equipment. By following these guidelines, you can ensure a safe and effective reloading experience. Thank you for your attention to these safety instructions.

# About Us

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