

# Full Length Die 1 1/4 - Full Length Die 7mm Rem Mag

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 7mm Rem Mag](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013020
- Mfr. No.: 3209211
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

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# Full Length Die 1 1/4 for 7mm Rem Mag Safety Instruction Guide

## Introduction

Thank you for choosing the Full Length Die 1 1/4 for 7mm Rem Mag. This product is designed to help you size cartridge cases safely and effectively. Please read this safety instruction guide carefully to ensure safe use and compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Ensure safe handling of the Full Length Die to prevent injuries.
- Always use the die in a welllit and organized workspace.
- Keep the die and its components out of reach of children and vulnerable individuals.
- Regularly inspect the die for any signs of damage or wear before use.
- Follow all instructions provided in this guide to avoid potential hazards.

## Specific Safety Precautions for Use

- Always wear appropriate personal protective equipment (PPE), such as safety glasses, when using the die.
- Ensure that the die is securely mounted in the press before use.
- Do not attempt to modify or disassemble the die beyond the recommended maintenance procedures.
- Avoid using excessive force when sizing cartridge cases to prevent damage to the die or injury.
- Use only compatible cartridge cases with the die to ensure safe operation.
- If you experience any unusual resistance or difficulty while using the die, stop immediately and inspect for issues.

## Instructions for Installation and Usage

### Installation

1. **Prepare the Workspace:** Ensure your workspace is clean and welllit.
2. **Secure the Die:**
  - Use the lock nut to secure the die in the press.
  - Ensure it is tightly fitted to prevent movement during operation.
3. **Check Alignment:**
  - Make sure the die is aligned correctly with the press.
  - Adjust as necessary to avoid misalignment during use.

### Usage

1. **Calibrate the Die:**
  - Insert the cartridge case into the die.
  - Push the case into the die to calibrate the neck from the inside.
2. **Remove the Case:**
  - Once calibrated, carefully remove the cartridge case from the die.
  - Inspect the case for proper neck tension.
3. **Replace Components if Necessary:**
  - If the expander or ejector pin needs replacement, follow the manufacturer's instructions for easy replacement.
4. **PostUse Inspection:**
  - After use, inspect the die and its components for any signs of wear or damage.
  - Store the die in a safe place when not in use.

## Disposal Instructions

- Dispose of any damaged or worn components in accordance with local regulations.
- Do not dispose of the die in regular household waste.
- Check with local recycling centers for proper disposal methods for metal products.

## Contact Information for Further Support

For any safety inquiries or further assistance regarding the Full Length Die 1 1/4 for 7mm Rem Mag, please refer to the manufacturer's contact details provided in the product manual.

This safety instruction guide aims to help you use the Full Length Die safely and effectively while complying with EU regulations. Always prioritize safety and refer to this guide whenever needed. Thank you for your attention to these important safety measures.

# About Us

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