

# **BENCH-REST NECK DIES FOR RIFLE CALIBERS - TRIEBEL Bench-Rest Neck Die 6 XC - 7/8"**

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The Bench-Rest (BR)-Neck-Die guides the cartridge case over the full length before the cartridge case will be formed with an interchangeable precision ground bushing.

The guide sleeve has the internal contour of the cartridge chamber to cover the cartridge case.

The guide sleeve and the body of this reloading-die are perfectly matched to ensure exact axial alignment of the cartridge during the sizing process.

NO IMAGE  
AVAILABLE

Of course, the BR-Neck-sizer has an optional expander and the exchangeable primer ejector pin.

This die is the perfect choice for those, who want to leave nothing to chance when reloading.

## **Specs:**

- Thread: 7/8"
- Neck Size Bushing (diameter): 6.75mm
- Expander (diameter): 6.13mm

All relevant components have an article number for easy reordering if necessary.

**You will find further instructions and assistance in selecting accessories and spare parts in the manual.**

[The manual can be found here](#)

## **Attributes**

- Name: [TRIEBEL Bench-Rest Neck Die 6 XC - 7/8"](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2008191
- Mfr. No.: 3091003
- Cartridge: 6 mm XC
- Die Style: Neck Sizing Die
- Threads: 7/8"
- Delivery weight: 0.3kg
- Shipping height: 43mm
- Shipping width: 43mm
- Shipping length: 135mm

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# Safety Instruction Guide for TRIEBEL BenchRest Neck Dies for Rifle Calibers

## Introduction

Thank you for choosing the TRIEBEL BenchRest Neck Die for your reloading needs. This guide provides essential safety instructions and usage guidelines to ensure your safety and the effective operation of the product. Please read this manual carefully before using the product.

## General Safety Guidelines

- Always ensure that the work area is clean and free from any obstructions.
- Wear appropriate personal protective equipment (PPE) such as safety glasses and gloves while reloading.
- Keep the die and all components out of reach of children and unauthorized users.
- Ensure proper ventilation in the work area to avoid inhalation of any dust or fumes.
- Do not use the die for any purpose other than its intended use as specified in this manual.
- Regularly inspect the die and its components for wear and damage. Replace any damaged parts immediately.
- Follow all local laws and regulations regarding the use and storage of reloading equipment and materials.

## Specific Safety Precautions for Use

- Ensure that the die is securely mounted to the reloading press before use to prevent accidents.
- Always doublecheck the cartridge case and the bushing size before resizing to avoid incorrect sizing.
- Do not exceed the recommended load limits for your specific cartridge.
- Be aware of the potential for lead exposure when handling lead bullets. Wash hands thoroughly after handling.
- If you experience any difficulties during the reloading process, stop and consult the manual before proceeding.
- In case of any malfunction or irregular operation, disconnect the die and seek professional assistance.

## Instructions for Installation and Usage

### Installation

#### 1. Mounting the Die:

- Securely attach the TRIEBEL BenchRest Neck Die to your reloading press using the 7/8" threads.
- Ensure that the die is tightened properly to prevent movement during operation.

#### 2. Bushing Installation:

- Select the appropriate neck size bushing (6.75mm) for your cartridge case.
- Insert the bushing into the die and ensure it is seated correctly.

### Usage

#### 1. Preparing the Cartridge Case:

- Clean the cartridge cases thoroughly to remove any dirt and debris.
- Inspect each case for signs of damage or wear.

#### 2. Resizing Process:

- Place the cartridge case into the die.
- Operate the reloading press to guide the cartridge case through the die.
- Ensure that the cartridge is aligned correctly to avoid any misalignment during the sizing process.

### **3. Expanding and Ejecting:**

- If using the optional expander, follow the instructions provided for proper installation and usage.
- Use the exchangeable primer ejector pin to remove spent primers safely.

### **4. Final Inspection:**

- After resizing, inspect the cartridge cases for proper dimensions and fit.

## **Disposal Instructions**

- Dispose of any unused or damaged components in accordance with local regulations.
- Recycle packaging materials where possible.
- Ensure that all hazardous materials, such as spent primers and lead, are disposed of in a safe and environmentally responsible manner.

## **Contact Information for Further Support**

For any inquiries or assistance regarding the TRIEBEL BenchRest Neck Die, please refer to the product manual or contact your retailer. It is important to ensure that all safety concerns are addressed promptly.

This safety instruction guide is designed to help you use the TRIEBEL BenchRest Neck Die safely and effectively. Always prioritize safety and adhere to the guidelines provided to ensure a successful reloading experience. Thank you for your attention to these important safety measures.

# About Us

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