

BARREL PORTING JIG - SHOTGUN PORTING JIG #2

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Quickly & Easily Drill Recoil-Reducing Ports In Any Shotgun

Accurately drill recoil reducing barrel parts in the shop or on the range with only a hand drill. Universal clamping fixture adjusts to fit any barrel style, for accurate barrel porting. Two jigs allow drilling different size ports depending upon the user's preferences. Larger ports give more effective recoil reduction, however, smaller ports are aesthetically more pleasing. Each jig uses a removable bushing: Jig #1 has 35 bushing holes per side and uses a #40 drill bit; Jig #2 has 23 bushing holes per side and uses a #31 drill bit. The versatility of the jig permits you to lay out a variety of porting patterns.



Attributes

- Name: [SHOTGUN PORTING JIG #2](#)
- Manufacturer: [U-PORT IT](#)
- Product no.: 942100002
- Mfr. No.: 2
- Make: Universal Shotguns
- Delivery weight: 0.658kg
- Shipping height: 76mm
- Shipping width: 175mm
- Shipping length: 246mm

Item details

Made in USA

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Safety Instruction Guide for BARREL PORTING JIG SHOTGUN PORTING JIG #2

Introduction

Thank you for choosing the BARREL PORTING JIG SHOTGUN PORTING JIG #2. This product is designed to help you accurately drill recoil reducing barrel parts in a safe manner. Please read this safety instruction guide carefully to ensure safe and effective use of the product.

General Safety Guidelines

- Always follow the manufacturer's instructions and guidelines when using this product.
- Ensure you are familiar with the operation of hand drills and the specific requirements for barrel porting.
- Keep this product out of reach of children and vulnerable individuals.
- Inspect the product before each use for any signs of damage or wear.
- Use personal protective equipment (PPE) such as safety glasses and gloves during operation.
- Report any unsafe products or accidents to the relevant authorities.

Specific Safety Precautions for Use

- Ensure the jig is securely clamped to the barrel before drilling to prevent movement.
- Use the correct drill bit size as specified for each jig (Jig #1 uses a #40 drill bit; Jig #2 uses a #31 drill bit).
- Do not exceed the recommended port sizes to avoid compromising the integrity of the barrel.
- Avoid wearing loose clothing or jewelry that could become entangled in the drill or jig.
- Always operate the jig in a wellventilated area to avoid inhaling any dust or debris produced during drilling.
- If you are unsure about any aspect of the operation, consult a qualified professional.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials including the jig, drill bits, Allen wrench, and safety equipment.
- Ensure your work area is clean and organized.

2. Setting Up the Jig:

- Place the jig on a stable surface.
- Adjust the universal clamping fixture to fit the barrel style you are working with.
- Secure the jig in place using the clamping mechanism.

3. Drilling:

- Insert the appropriate drill bit into your hand drill.
- Position the drill bit over the desired porting hole location on the jig.
- Begin drilling at a slow speed to ensure accuracy and control.
- Once the hole is drilled, remove any debris and inspect the hole for quality.

4. PostOperation:

- Remove the jig from the barrel carefully.

- Clean the jig and drill bits after use to maintain their condition.
- Store the jig in a safe location when not in use.

Disposal Instructions

- Dispose of any waste materials, such as metal shavings and broken drill bits, in accordance with local regulations.
- If the jig is damaged beyond repair, follow local guidelines for the disposal of metal products.

Contact Information for Further Support

For any inquiries regarding safety or product usage, please refer to the manufacturer's contact information provided on the packaging or the official website.

Thank you for prioritizing safety while using the BARREL PORTING JIG SHOTGUN PORTING JIG #2. Your responsible usage contributes to a safer environment for everyone.

About Us

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