

BARREL PORTING JIG - U-PORT IT SHOTGUN PORTING JIG #1

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Quickly & Easily Drill Recoil-Reducing Ports In Any Shotgun

Accurately drill recoil reducing barrel parts in the shop or on the range with only a hand drill. Universal clamping fixture adjusts to fit any barrel style, for accurate barrel porting. Two jigs allow drilling different size ports depending upon the user's preferences. Larger ports give more effective recoil reduction, however, smaller ports are aesthetically more pleasing. Each jig uses a removable bushing: Jig #1 has 35 bushing holes per side and uses a #40 drill bit; Jig #2 has 23 bushing holes per side and uses a #31 drill bit. The versatility of the jig permits you to lay out a variety of porting patterns.



Attributes

- Name: [U-PORT IT SHOTGUN PORTING JIG #1](#)
- Manufacturer: [U-PORT IT](#)
- Product no.: 942100001
- Mfr. No.: 1
- Weapon type: Universal Shotguns
- Delivery weight: 0.658kg
- Shipping height: 76mm
- Shipping width: 173mm
- Shipping length: 246mm

Item details

Made in USA

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Safety Instruction Guide for BARREL PORTING JIG UPORT IT SHOTGUN PORTING JIG #1

Introduction

Thank you for choosing the BARREL PORTING JIG UPORT IT SHOTGUN PORTING JIG #1. This guide provides important safety instructions and guidelines to ensure the safe and effective use of this product. Please read this document carefully before using the jig.

General Safety Guidelines

- Ensure that the product is used only for its intended purpose.
- Keep the product out of reach of children and vulnerable individuals.
- Always wear appropriate personal protective equipment (PPE) such as safety goggles, gloves, and hearing protection when using the jig.
- Inspect the jig and all components for damage or wear before each use.
- Do not use the jig if any parts are damaged or missing.
- Follow all local laws and regulations regarding the use of firearms and firearm accessories.
- Report any unsafe conditions or accidents to the appropriate authorities.

Specific Safety Precautions for Use

- Only use the recommended drill bits (#40 for Jig #1 and #31 for Jig #2) to avoid damaging the jig and ensure proper functioning.
- Ensure that the barrel is securely clamped in place before starting any drilling operation.
- Do not exceed the recommended drilling speed to avoid overheating and damaging the jig or drill bits.
- Always keep hands and other body parts away from the drill area while in operation.
- Use caution when removing the jig from the barrel to prevent injury from sharp edges.
- Follow the provided instructions meticulously to prevent accidents and ensure safety.

Instructions for Installation and Usage

1. Setting Up the Jig:

- Place the jig on a stable work surface.
- Adjust the universal clamping fixture to fit the barrel securely.
- Ensure the jig is level and stable before proceeding.

2. Preparing for Drilling:

- Select the appropriate jig based on the desired port size.
- Insert the removable bushing into the jig.
- Attach the recommended drill bit to your hand drill.

3. Drilling Process:

- Align the drill bit with the bushing hole.
- Start the drill at a low speed to ensure accuracy.
- Gradually increase speed as needed, but do not exceed recommended limits.
- Once the port is drilled, remove the drill bit and jig carefully.

4. PostUsage:

- Clean the jig and work area to remove any metal shavings or debris.
- Store the jig in a safe place, away from children and pets.

Disposal Instructions

- Dispose of the product in accordance with local regulations.
- If the jig is damaged beyond repair, consider recycling the metal components where possible.
- Do not dispose of the jig in regular household waste.

Contact Information for Further Support

For any inquiries related to safety or product support, please contact the manufacturer or your local distributor. Ensure you have the product details at hand for reference.

By following these guidelines, you can ensure the safe and effective use of the BARREL PORTING JIG UPORT IT SHOTGUN PORTING JIG #1. Thank you for your attention to safety.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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