

# SHORT LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

## SHORT LENGTH WIRE GAUGE DRILL 13S (0.185") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

**SHORT LENGTH WIRE GAUGE DRILLS** The Triumph Twist Drill Co. Short Length Wire Gauge Drills are high-quality tools crafted for professionals and enthusiasts who demand precision and durability in their drilling applications. Designed for tight spaces and detailed tasks, these drills are a reliable choice for gunsmiths and machinists. **Key Features:** **High-Speed Steel (HSS) Construction:** Made from durable high-speed steel, these drills deliver excellent wear resistance, heat tolerance, and longevity, even under rigorous use. **Short-Length Design:** The compact length provides enhanced rigidity, making these drills ideal for precision work in confined spaces where longer drills may flex or be impractical. **Wire Gauge Sizing:** Available in a wide range of wire gauge sizes, these drills are perfect for detailed work, particularly in firearms maintenance, modifications, and other fine machining tasks. **Precision-Ground Cutting Edges:** Engineered for clean, accurate holes, the sharp cutting edges minimize wandering and chipping, ensuring consistent results. **Specs** Made of High Speed Steel 135° Self-Centering Point **Coating/Finish:** Black Oxide **Applications:** The Triumph Twist Drill Co. Short Length Wire Gauge Drills are ideal for gunsmithing tasks that require fine detail, such as drilling pinholes, scope mounts, or other intricate firearm modifications. Their compact design also makes them suitable for other precision work in metals, plastics, and wood. **Customer Feedback:** Users appreciate the durability and precision of these short-length drills, often highlighting their effectiveness in tight spaces. The high-speed steel construction and sharp cutting edges are frequently praised for delivering reliable, clean results. **Summary:** The Triumph Twist Drill Co. Short Length Wire Gauge Drills offer precision and dependability in a compact package. Built with high-speed steel and designed for detailed work, these drills are an essential tool for gunsmiths and machinists. Whether working in confined spaces or requiring exceptional accuracy, these drills provide the performance and quality expected from Triumph Twist Drill Co. products.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. SHORT LENGTH WIRE GAUGE DRILL 13S \(0.185"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891413185
- Mfr. No.:
- Bit Size: 0.185
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Short Wire Gauge Drill Bits
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839445137

**Item details**

Made in USA

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# Safety Instruction Guide for SHORT LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Short Length Wire Gauge Drills. These highquality tools are designed for precision and durability in various drilling applications. This safety instruction guide provides essential information to ensure safe and effective use of the drills, in compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Always read and understand the instructions before using the drills.
- Use the drills only for their intended purpose as described in the product specifications.
- Keep the drills out of reach of children and unauthorized users.
- Inspect the drills before each use for any signs of damage or wear.
- Use personal protective equipment (PPE) such as safety glasses and gloves when operating the drills.
- Ensure a clean and organized workspace to prevent accidents.
- Be aware of your surroundings and ensure that bystanders are at a safe distance while using the drills.

## Specific Safety Precautions for Use

- **Avoid Contact with Moving Parts:** Keep hands and clothing away from the drill bit while in operation to prevent injury.
- **Secure Workpieces:** Always secure the material being drilled to prevent movement during operation.
- **Proper Tool Handling:** Hold the drill securely and maintain a firm grip to prevent slipping.
- **Use Appropriate Speed and Pressure:** Do not apply excessive pressure while drilling; let the drill do the work.
- **Ventilation:** Ensure adequate ventilation in your workspace to avoid inhaling dust and debris generated during drilling.
- **Storage:** Store drills in a dry, safe place when not in use to prevent damage and reduce the risk of accidents.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure the drill is clean and free from debris.

### 2. Setting Up:

- Choose the appropriate drill bit size for your task.
- Insert the drill bit securely into the drill chuck according to the manufacturer's instructions.

### 3. Drilling:

- Position the drill bit at the desired drilling location.
- Start the drill at a low speed to create a pilot hole if necessary.
- Gradually increase the speed as needed while maintaining control.
- Apply consistent, moderate pressure without forcing the drill.

### 4. Finishing Up:

- Once the drilling is complete, turn off the drill and remove the drill bit carefully.
- Clean the work area and dispose of any debris properly.

## **Disposal Instructions**

- Dispose of the drill and any worn or damaged parts in accordance with local regulations.
- Do not dispose of the drill in household waste. Check for recycling programs in your area that accept metal tools.

## **Contact Information for Further Support**

For any safety inquiries or additional support regarding the Triumph Twist Drill Co. Short Length Wire Gauge Drills, please refer to the manufacturer's contact information provided with your product or on their official website.

## **Conclusion**

By following these safety instructions, you can ensure safe and effective use of the Triumph Twist Drill Co. Short Length Wire Gauge Drills. Always prioritize safety and proper handling to achieve the best results in your drilling projects.

# About Us

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