

JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH FRACTIONAL DRILL 35/64" (.5469") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 35/64" \(.5469"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891235640
- Mfr. No.: 091735
- Bit Size: 0.5469
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.136kg
- Shipping height: 10mm
- Shipping width: 18mm
- Shipping length: 157mm
- UPC: 086839917351

Item details

Made in USA

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Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Fractional Drills

Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Fractional Drills. These premium tools are designed for precision drilling in various materials. To ensure safe and effective use, please read and follow these safety instructions carefully.

General Safety Guidelines

- **Product Safety:** Ensure safe use of the drills according to the provided instructions.
- **Enhanced Recalls:** Be aware of potential recalls and check for updates on the EU Safety Gate platform.
- **Online Shopping:** If purchased online, ensure the seller complies with EU safety requirements.
- **Special Consumer Focus:** Keep these tools out of reach of children and ensure that only trained individuals use them.
- **EU Contact Point:** For safety inquiries, refer to the provided contact information from your retailer.
- **Rapid Alerts:** Stay informed about any safety alerts regarding the product.

Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate PPE, including safety goggles and gloves, to protect against debris and sharp edges.
- **Work Area:** Ensure your work area is clean, welllit, and free of clutter to prevent accidents.
- **Tool Inspection:** Before use, inspect the drill for any damage. Do not use if the drill is bent, chipped, or otherwise damaged.
- **Secure Workpiece:** Always secure the workpiece properly to prevent movement during drilling.
- **Drilling Technique:** Use a steady and controlled motion when drilling. Avoid excessive force, which can lead to breakage.
- **Avoid Distractions:** Stay focused while using the drill. Avoid distractions that could lead to accidents.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials.
- Ensure the drill is compatible with your drill press or handheld drill.

2. Setting Up:

- Insert the drill bit into the chuck of the drill.
- Tighten the chuck securely to prevent the drill bit from slipping during use.

3. Drilling:

- Select the appropriate speed setting based on the material being drilled.
- Position the drill perpendicular to the workpiece.
- Start drilling at a low speed to create a pilot hole, then increase speed as necessary.
- Apply consistent pressure without forcing the drill.

4. After Use:

- Turn off the drill and allow it to come to a complete stop before removing the workpiece.

- Clean the drill bit and work area to remove any debris.

Disposal Instructions

- Dispose of the drill and any damaged components responsibly.
- Follow local regulations for the disposal of metal and sharp objects.
- Do not dispose of the drill in regular household waste. Consider recycling options where available.

Contact Information for Further Support

For any safety inquiries or support regarding the use of the Triumph Twist Drill Co. Jobber Length Fractional Drills, please refer to the contact information provided by your retailer.

Thank you for prioritizing safety while using our products. Your adherence to these guidelines will help ensure a safe and effective drilling experience.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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