

JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH FRACTIONAL DRILL 31/64" (.4844") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 31/64" \(.4844"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891231640
- Mfr. No.: 011431
- Bit Size: 0.4844
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.045kg
- Shipping height: 5mm
- Shipping width: 51mm
- Shipping length: 163mm
- UPC: 086839114316

Item details

Made in USA

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Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Fractional Drills

Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Fractional Drills. These premium tools are designed for gunsmiths, machinists, and professionals in need of precise drilling solutions. To ensure safe and effective use of these drills, please read this safety instruction guide carefully.

General Safety Guidelines

- Always use personal protective equipment (PPE) such as safety goggles and gloves when operating drills.
- Ensure that your work area is clean and welllit to avoid accidents.
- Keep the drill and surrounding area free from clutter and obstructions.
- Inspect the drill before each use for any signs of damage or wear.
- Store the drills in a safe place, out of reach of children and pets.
- Follow all local regulations regarding the use of power tools.

Specific Safety Precautions for Use

- Use the drill only for its intended purpose. Do not use it for tasks it was not designed for.
- Ensure that the drill bit is securely fastened before use.
- Avoid wearing loose clothing or jewelry that could become caught in the drill.
- Do not operate the drill while under the influence of drugs or alcohol.
- Always use the drill at the recommended speed for the material being drilled.
- Keep hands and other body parts away from the drill bit during operation.
- If the drill becomes jammed, turn off the power and unplug it before attempting to clear the jam.

Instructions for Installation and Usage

1. Preparation:

- Select the appropriate drill bit size for your task. For this product, the diameter is 31/64" (.4844").
- Ensure you have the correct drill and power source for the task.

2. Installation:

- Securely attach the drill bit to the drill chuck, ensuring it is tight and properly aligned.
- Check that the drill is set to the correct speed and torque settings.

3. Usage:

- Position the drill at the desired angle and location on the workpiece.
- Start the drill at a low speed to create a pilot hole, then gradually increase speed as needed.
- Apply consistent pressure while drilling, but do not force the drill.
- Monitor the drill's performance and stop immediately if you notice any unusual sounds or vibrations.

4. PostUse:

- Once the drilling is complete, turn off the drill and unplug it.
- Carefully remove the drill bit and clean the tool.
- Store the drill and bits in a safe location.

Disposal Instructions

- Dispose of any broken or wornout drills in accordance with local regulations.
- Do not dispose of drills in regular household waste. Check for recycling programs in your area that accept metal tools.
- Ensure that any packaging materials are disposed of responsibly.

Contact Information for Further Support

For any safety inquiries or further support regarding the Triumph Twist Drill Co. Jobber Length Fractional Drills, please refer to the manufacturer's contact details provided with your product packaging.

By following these safety instructions, you can ensure a safe and effective drilling experience with your Triumph Twist Drill Co. Jobber Length Fractional Drills. Thank you for your attention to safety!

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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