

# JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH FRACTIONAL DRILL 27/64" (.4219") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 27/64" \(.4219"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891227640
- Mfr. No.:
- Bit Size: 0.4219
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.064kg
- Shipping height: 3mm
- Shipping width: 38mm
- Shipping length: 155mm
- UPC: 086839114279

**Item details**

Made in USA

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# Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Fractional Drills

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Fractional Drills. These premium tools are designed for professional and DIY use, providing precision and reliability for a variety of drilling tasks. This safety instruction guide is intended to ensure your safe use of these drills, in compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Always read and understand the user manual before using the drills.
- Ensure that the drill is suitable for the material you are working with.
- Use appropriate personal protective equipment (PPE), including safety goggles, gloves, and hearing protection.
- Keep the work area clean and welllit to avoid accidents.
- Ensure that the drill bit is securely attached to the drill before use.
- Do not use the drill if it is damaged or malfunctioning.
- Store the drills in a safe place away from children and unauthorized users.
- Report any unsafe products or accidents to the relevant authorities.

## Specific Safety Precautions for Use

- Avoid wearing loose clothing or jewelry that could get caught in the drill.
- Make sure to use the drill at the correct speed for the material being drilled.
- Always use the drill in a stable position to prevent slipping or movement.
- Do not force the drill; allow it to do the work to prevent overheating and damage.
- If the drill bit becomes stuck, turn off the drill and carefully remove it without applying excessive force.
- Never leave the drill unattended while it is running or plugged in.

## Instructions for Installation and Usage

### 1. Preparation:

- Inspect the drill and drill bit for any damage before use.
- Ensure you have the correct drill bit size for your task (e.g., 27/64" or 0.4219").

### 2. Installation:

- Insert the drill bit into the chuck of the drill.
- Tighten the chuck securely to ensure the drill bit is held firmly in place.

### 3. Usage:

- Position the drill at a 90degree angle to the work surface.
- Start the drill at a low speed to create a pilot hole, then increase speed as needed.
- Apply steady pressure while drilling, without excessive force.
- If drilling into metal, use cutting fluid to reduce friction and heat.

### 4. PostUsage:

- Turn off and unplug the drill when not in use.

- Clean the drill and drill bit after each use to remove debris and prevent corrosion.
- Store the drill in a dry place, away from direct sunlight and moisture.

## **Disposal Instructions**

- Dispose of the drill and drill bits in accordance with local regulations for electronic waste and metal recycling.
- Do not dispose of the drill in regular household waste.

## **Contact Information for Further Support**

For any safety inquiries or product support, please reach out to your local distributor or the manufacturer directly.

By following these safety instructions, you can ensure a safe and effective drilling experience with your Triumph Twist Drill Co. Jobber Length Fractional Drills. Thank you for prioritizing safety in your projects!

# About Us

## Brownells UK

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