

JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH FRACTIONAL DRILL 25/64" (.3906") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 25/64" \(.3906"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891225640
- Mfr. No.: 011425
- Bit Size: 0.3906
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.023kg
- Shipping height: 5mm
- Shipping width: 102mm
- Shipping length: 152mm
- UPC: 086839114255

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS](#)
- [About Us](#)

Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Fractional Drills. These premium tools are designed for professionals and enthusiasts who require precision and reliability in their drilling tasks. This guide provides important safety instructions to ensure safe use and compliance with EU General Product Safety Regulation (GPSR).

General Safety Guidelines

- Always read and understand the entire user manual before using the drill.
- Ensure that the drill is suitable for the material you intend to work with.
- Use the drill in a welllit and safe working environment.
- Keep the work area clean and free from clutter to prevent accidents.
- Wear appropriate personal protective equipment (PPE), including safety goggles, gloves, and ear protection.
- Ensure that all safety guards and features are in place and functioning before use.
- Do not use the drill for purposes other than those specified in this guide.
- Be aware of your surroundings and ensure that no one is in close proximity while drilling.
- Report any unsafe conditions or incidents to the appropriate authorities.

Specific Safety Precautions for Use

- **Hazard Identification:**
 - Sharp cutting edges can cause cuts or lacerations.
 - The drill can produce metal shavings that may cause eye injuries.
 - The drill may generate heat during use, which can lead to burns.
- **Avoiding Hazards:**
 - Always handle the drill with care, particularly around the cutting edges.
 - Use a chip guard or safety goggles to protect your eyes from flying debris.
 - Allow the drill to cool down before handling it after use.
 - Do not wear loose clothing or jewelry that may get caught in the drill.

Instructions for Installation and Usage

- **Installation:**
 - Ensure that the drill is compatible with your drilling machine.
 - Securely insert the drill bit into the chuck of the drill.
 - Tighten the chuck to ensure the drill bit is firmly held in place.
- **Usage:**
 - Set the drilling machine to the appropriate speed for the material being drilled.
 - Hold the drill firmly with both hands and maintain a stable stance.
 - Position the drill at a right angle to the workpiece for accurate drilling.
 - Apply steady pressure while drilling; do not force the drill.

- If the drill binds or becomes stuck, stop the drill and remove it from the workpiece before continuing.
- After use, turn off the drill and unplug it from the power source.

Disposal Instructions

- Dispose of the drill and any associated materials in accordance with local regulations.
- Do not dispose of the drill in regular household waste.
- Check for any recycling programs in your area that accept metal tools.

Contact Information for Further Support

For any safety inquiries or assistance, please consult your local distributor or the Triumph Twist Drill Co. website for support resources.

By following these safety instructions, you can ensure safe and effective use of your Triumph Twist Drill Co. Jobber Length Fractional Drills. Thank you for prioritizing safety and precision in your work.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk