

# JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH FRACTIONAL DRILL 23/64" (.3594") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 23/64" \(.3594"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891223640
- Mfr. No.: 011423
- Bit Size: 0.3594
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.045kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114231

**Item details**

Made in USA

# Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Fractional Drills](#)
- [About Us](#)

# Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Fractional Drills

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Fractional Drills. These premium tools are designed for precision drilling in various materials. To ensure safe and effective use, please read and follow the safety guidelines outlined in this document.

## General Safety Guidelines

- **Product Safety:** Always ensure that the drill is used in accordance with the guidelines provided in this manual to avoid accidents and injuries.
- **Enhanced Recalls:** Stay informed about product recalls. If you receive a recall notice, follow the instructions provided for returning or disposing of the product.
- **Online Shopping:** Ensure that you purchase these drills from authorized retailers that comply with safety standards.
- **Special Consumer Focus:** Keep these drills out of reach of children. They are intended for use by adults or under adult supervision.
- **EU Contact Point:** For any safety inquiries, please refer to the contact information provided by your retailer or manufacturer.
- **Rapid Alerts:** Monitor the EU's Safety Gate platform for updates on product safety and recalls.

## Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate PPE, including safety goggles and gloves, when using these drills.
- **Work Area Safety:** Ensure your work area is clean, welllit, and free from hazards. Remove any unnecessary tools or materials from your workspace.
- **Tool Inspection:** Before use, inspect the drill for any signs of damage or wear. Do not use if damaged.
- **Proper Handling:** Always handle the drill with care. Avoid dropping or mishandling the tool.
- **Secure Workpieces:** Ensure that the material you are drilling is securely clamped or held in place to prevent movement during drilling.
- **Correct Speed Settings:** Use the appropriate speed settings for the material being drilled to avoid overheating and damage to the drill bit.

## Instructions for Installation and Usage

- **Installation:**
  - Ensure the drill is disconnected from any power source before installation.
  - Securely attach the drill bit into the chuck of the drill.
  - Tighten the chuck firmly to prevent the drill bit from coming loose during use.
- **Usage:**
  - Select the appropriate drill bit size for your task. The Triumph Twist Drill Co. Jobber Length Fractional Drills are available in various fractional sizes.
  - Position the drill bit at the desired drilling location.
  - Start the drill at a low speed to create a pilot hole, then increase the speed as necessary.
  - Apply steady pressure while drilling, but do not force the drill. Allow the drill to do the work.
  - If the drill bit becomes stuck, stop the drill immediately and carefully remove it from the workpiece.

## **Disposal Instructions**

- Dispose of the drill responsibly in accordance with local regulations.
- If the drill is no longer usable, consider recycling the metal components where facilities are available.
- Do not dispose of the drill in regular household waste.

## **Contact Information for Further Support**

For questions or concerns regarding the use of the Triumph Twist Drill Co. Jobber Length Fractional Drills, please consult your retailer or manufacturer for assistance.

By following these safety instructions, you can ensure a safe and efficient drilling experience. Thank you for choosing Triumph Twist Drill Co.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)