

# JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH FRACTIONAL DRILL 21/64" (.3281") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 21/64" \(.3281"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891221640
- Mfr. No.: 011421
- Bit Size: 0.3281
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.036kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114217

**Item details**

Made in USA

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# Consumer Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH FRACTIONAL DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions and guidelines to ensure the safe and effective use of this product. Please read this guide carefully before use to maximize your safety and the performance of the drills.

## General Safety Guidelines

- Always use the drills in accordance with the manufacturer's instructions.
- Keep the work area clean and welllit to prevent accidents.
- Use appropriate personal protective equipment (PPE), including safety glasses and gloves.
- Ensure that the drill is securely held and that your hands are clear of the drill bit during operation.
- Do not use the drills for unintended purposes, such as prying or chiseling.
- Always inspect the drill for damage before use. Do not use damaged drills.
- Store drills in a safe, dry place away from children and unauthorized users.
- Follow proper electrical safety practices if using powered drill equipment.
- Report any unsafe products or accidents to the appropriate authorities.

## Specific Safety Precautions for Use

- **Hazard Identification:**

- Risk of injury from sharp drill bits.
- Risk of eye injury from flying debris.
- Risk of electric shock when using powered equipment.

- **Avoiding Hazards:**

- Handle drills with care and avoid direct contact with the cutting edges.
- Always wear safety goggles to protect your eyes from debris.
- Ensure that the workpiece is securely clamped or held in place before drilling.
- Keep fingers and hands away from the drill bit during operation.
- Use the correct drill bit size for your application to prevent excessive force and potential breakage.

- **Age and AudienceSpecific Warnings:**

- These drills are not intended for use by children. Keep out of reach of children.
- Ensure that inexperienced users are supervised and trained before use.

## Instructions for Installation and Usage

- **Installation:**

- Select the appropriate drill bit size for your task.
- Secure the drill bit in the chuck of the drill, ensuring it is tightly fastened.
- Adjust the drill settings according to the material being drilled.

- **Usage:**

- Position the drill bit at the desired drilling location.

- Apply steady pressure to the drill, allowing it to do the work. Do not force the drill.
- Use a slow speed for harder materials and a higher speed for softer materials.
- Withdraw the drill periodically to clear debris and prevent overheating.
- After completing the drilling, turn off the drill and remove the bit carefully.

## **Disposal Instructions**

- Dispose of damaged or wornout drills according to local regulations.
- Do not dispose of drills in regular household waste; consider recycling options where available.
- Ensure that any sharp edges are covered or wrapped to prevent injury during disposal.

## **Contact Information for Further Support**

For any questions or concerns regarding the use of the JOBBER LENGTH FRACTIONAL DRILLS, please reach out to your local retailer or the manufacturer's customer service. Always refer to the official website for the most accurate and up-to-date information.

By following these safety guidelines and instructions, you can ensure a safe and effective drilling experience with the JOBBER LENGTH FRACTIONAL DRILLS. Thank you for your commitment to safety!

# About Us

## Brownells UK

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