

# **JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH FRACTIONAL DRILL 19/64" (.2969") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH FRACTIONAL DRILLS** The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills - Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills - Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 19/64" \(.2969"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891219640
- Mfr. No.: 011419
- Bit Size: 0.2969
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.027kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114194

## **Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH FRACTIONAL DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions to ensure safe and effective use of this product. By following these guidelines, you can help prevent accidents and ensure a safe working environment.

## General Safety Guidelines

- Ensure that you read and understand all instructions before using the drills.
- Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves.
- Keep the work area clean and welllit to avoid accidents.
- Store drills in a safe place, away from children and unauthorized users.
- Regularly inspect the drills for any signs of damage or wear before use.
- Do not use the drills for purposes other than those intended.

## Specific Safety Precautions for Use

- Always use the correct size drill for the task to avoid excessive force or breakage.
- Ensure that the drill is securely clamped in the drill press or handheld drill before use.
- Do not attempt to drill materials that are too hard or unsuitable for the drill type.
- Avoid using the drill near flammable materials or in explosive atmospheres.
- Keep hands and body parts away from the drill bit while in operation.
- Do not wear loose clothing or jewelry that may catch on the drill.
- Always unplug the drill or remove the battery before changing bits or making adjustments.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure that the drill bit is appropriate for the material being drilled.

### 2. Installation:

- Insert the drill bit into the chuck of the drill.
- Tighten the chuck securely to prevent the bit from slipping during use.

### 3. Usage:

- Position the drill perpendicular to the work surface.
- Start the drill at a low speed to establish the hole.
- Gradually increase the speed as needed, applying light pressure.
- If the drill binds or stalls, stop immediately and assess the situation.
- Once the hole is complete, withdraw the drill slowly to avoid damage to the bit.

## Disposal Instructions

- Dispose of any damaged or worn drills in accordance with local regulations.
- Do not dispose of drills in regular household waste. Check for recycling programs in your area.

## **Contact Information for Further Support**

For any safety inquiries or concerns regarding the JOBBER LENGTH FRACTIONAL DRILLS, please refer to the contact information provided with your product.

By following these safety instructions, you can ensure a safe and productive experience while using the JOBBER LENGTH FRACTIONAL DRILLS. Thank you for your attention to safety!

# About Us

## Brownells UK

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