

# **JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH FRACTIONAL DRILL 17/64" (.2656") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH FRACTIONAL DRILLS** The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills - Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills - Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 17/64" \(.2656"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891217640
- Mfr. No.:
- Bit Size: 0.2656
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.023kg
- Shipping height: 1mm
- Shipping width: 57mm
- Shipping length: 146mm
- UPC: 086839114170

## **Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH FRACTIONAL DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions to ensure safe and effective use of the product. Please read this guide thoroughly before using the drills to understand how to operate them safely.

## General Safety Guidelines

- Always wear appropriate personal protective equipment (PPE) such as safety glasses, gloves, and hearing protection when using drills.
- Ensure your work area is clean, welllit, and free of clutter to prevent accidents.
- Keep all tools and equipment in good working condition. Inspect the drills for damage before each use.
- Be aware of your surroundings and avoid distractions while drilling.
- Store drills in a safe place, out of reach of children and vulnerable individuals.

## Specific Safety Precautions for Use

- Use only the appropriate drill size for your specific application to avoid breakage and ensure effective drilling.
- Do not exceed the recommended speed for the drill to prevent overheating and damage.
- Always secure the workpiece properly before drilling to prevent movement.
- Avoid applying excessive force; let the drill do the work to prevent injury or damage.
- If you experience any unusual vibrations or sounds while using the drill, stop immediately and inspect for issues.
- Never attempt to modify or alter the drill in any way.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure that the drill bit is compatible with your drilling machine.

### 2. Setup:

- Insert the drill bit into the chuck of the drilling machine and tighten securely.
- Adjust the speed settings according to the material you are drilling.

### 3. Drilling:

- Position the drill at a 90degree angle to the workpiece.
- Start the drill at a low speed to create a pilot hole, then increase speed as necessary.
- Maintain a steady pressure, allowing the drill to penetrate the material without forcing it.
- After completing the drilling, release the trigger and allow the drill to come to a complete stop before removing it from the workpiece.

### 4. PostUsage:

- Clean the drill bit and remove any debris or material buildup.
- Store the drill in a dry place, away from moisture and extreme temperatures.

## Disposal Instructions

- Dispose of the drill responsibly by following local regulations for tool disposal.
- Do not throw the drill in regular household waste.
- If the drill is damaged beyond repair, consider recycling the metal components where possible.

## Contact Information for Further Support

For any questions or concerns regarding the safety and use of your JOBBER LENGTH FRACTIONAL DRILLS, please contact the manufacturer directly. Ensure you have the product details available for reference.

By following these safety instructions, you will ensure a safe and effective drilling experience with your JOBBER LENGTH FRACTIONAL DRILLS. Thank you for prioritizing safety in your projects!

# About Us

## Brownells UK

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