

# JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH FRACTIONAL DRILL 15/64" (.2344") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 15/64" \(.2344"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891215640
- Mfr. No.: 011415
- Bit Size: 0.2344
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.014kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114156

**Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH FRACTIONAL DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions to ensure the safe and effective use of these precision drilling tools. Please read this guide carefully before using the product.

## General Safety Guidelines

- **Product Safety:** Ensure that you use the drills in accordance with the guidelines provided to avoid any risks associated with improper use.
- **Enhanced Recalls:** Stay informed about any recall notices related to this product. If a recall occurs, follow the instructions provided.
- **Online Shopping:** When purchasing online, confirm that the seller complies with safety requirements similar to physical stores.
- **Special Consumer Focus:** These drills are not intended for use by children. Keep out of reach of minors.
- **EU Contact Point:** For any safety inquiries, refer to the designated EU contact point for this product.
- **Rapid Alerts:** Regularly check the EU Safety Gate platform for updates on product safety and recalls.

## Specific Safety Precautions for Use

- Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves, when using the drills.
- Ensure that the work area is welllit and free of clutter to prevent accidents.
- Inspect the drill bits before use for any signs of damage or wear. Do not use damaged drills.
- Keep hands and other body parts away from the drill bit during operation.
- Secure the workpiece properly to prevent movement while drilling.
- Use the drill at the recommended speed and pressure to avoid overheating and damaging the drill bit.
- Do not attempt to modify or alter the drill bits in any way.
- Ensure that the drill is unplugged when changing bits or performing maintenance.
- Store the drills in a safe, dry place when not in use to prevent damage and accidents.

## Instructions for Installation and Usage

### 1. Installation:

- Select the appropriate drill bit size for your task.
- Insert the drill bit into the chuck of the drill and tighten securely.
- Ensure that the drill is set to the correct speed for the material being drilled.

### 2. Usage:

- Mark the drilling location on the workpiece clearly.
- Position the drill perpendicular to the workpiece to ensure straight drilling.
- Start the drill at a low speed to create a pilot hole, then increase the speed as needed.
- Apply steady pressure while drilling, but do not force the drill.
- If the drill bit becomes stuck, stop the drill and carefully remove it before continuing.
- After completing the drilling task, turn off the drill and unplug it before removing the drill bit.

## **Disposal Instructions**

- Dispose of the drill bits responsibly. They may be considered hazardous waste in some regions.
- Follow local regulations for disposal of metal items and any other materials associated with the product.
- Do not dispose of the drills in regular household waste.

## **Contact Information for Further Support**

For any questions or concerns regarding the safety and use of the JOBBER LENGTH FRACTIONAL DRILLS, please refer to the manufacturer's guidelines and contact the appropriate support channels.

Thank you for prioritizing safety while using your Triumph Twist Drill Co. products. Your careful attention to these guidelines will ensure a safe and effective drilling experience.

# About Us

## Brownells UK

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