

# JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH FRACTIONAL DRILL 15/32" (.4687") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 15/32" \(.4687"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891215320
- Mfr. No.: 011430
- Bit Size: 0.4687
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.091kg
- Shipping height: 5mm
- Shipping width: 61mm
- Shipping length: 191mm
- UPC: 086839114309

**Item details**

Made in USA

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# Safety Instruction Guide for Jobber Length Fractional Drills

## Introduction

Thank you for choosing the Jobber Length Fractional Drills from Triumph Twist Drill Co. This safety instruction guide is designed to help you use this product safely and effectively. Please read this guide thoroughly before using the drills to ensure safe operation and to understand the necessary precautions.

## General Safety Guidelines

- Always wear appropriate personal protective equipment (PPE), including safety goggles, gloves, and hearing protection.
- Ensure your work area is clean, welllit, and free from any hazards before starting your drilling tasks.
- Keep the tools out of reach of children and unauthorized users.
- Do not use the drills for purposes other than those for which they are intended.
- Inspect the drills for damage or wear before each use. Do not use damaged tools.
- Store the drills in a safe, dry place when not in use, preferably in a protective case.
- Follow all local regulations regarding tool safety and disposal.

## Specific Safety Precautions for Use

- Avoid wearing loose clothing or jewelry that could become entangled in the drill or workpiece.
- Always secure the workpiece properly using clamps or a vice to prevent movement during drilling.
- Ensure the drill bit is properly secured in the chuck before beginning work.
- Do not apply excessive force while drilling; let the drill do the work to avoid overheating and damage.
- If the drill binds or stalls, stop immediately and assess the situation before proceeding.
- Keep hands and other body parts away from the drill bit while in operation.
- Use only compatible drill bits with the drill to ensure safe operation.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials, including the Jobber Length Fractional Drill, a power drill (if applicable), and a suitable workpiece.
- Ensure that the work area is clean and organized.

### 2. Installing the Drill Bit:

- Select the appropriate size drill bit for your task.
- Insert the drill bit into the chuck of the power drill or hand drill.
- Tighten the chuck securely to hold the drill bit in place.

### 3. Setting Up the Workpiece:

- Place the workpiece on a stable surface.
- Secure the workpiece using clamps or a vice to prevent movement.

### 4. Drilling:

- Position the drill bit at the desired drilling location on the workpiece.
- Start the drill at a low speed to create a pilot hole, then gradually increase the speed as needed.

- Maintain a steady pressure on the drill, allowing it to cut through the material without forcing it.

#### **5. After Drilling:**

- Once the hole is complete, release the trigger and allow the drill to come to a complete stop before removing it from the workpiece.
- Clean the drill bit and work area after use to remove any debris.

## **Disposal Instructions**

- Dispose of any damaged or worn drill bits following local regulations for hazardous materials.
- Recycle materials when possible, including metal and plastic components.
- Do not dispose of tools in regular household waste.

## **Contact Information for Further Support**

For any inquiries or safety concerns regarding the Jobber Length Fractional Drills, please consult your retailer or the manufacturer. Ensure you have the product details ready for assistance.

By following these guidelines, you can ensure a safe and effective experience with your Jobber Length Fractional Drills. Thank you for prioritizing safety in your projects.

# About Us

## Brownells UK

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