

# JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH FRACTIONAL DRILL 13/64" (.2031") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 13/64" \(.2031"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891213640
- Mfr. No.:
- Bit Size: 0.2031
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.009kg
- Shipping height: 1mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114132

**Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH FRACTIONAL DRILLS from Triumph Twist Drill Co. These premium tools are designed for precision drilling in various materials. To ensure your safety and the optimal performance of the drills, please read and follow the safety instructions outlined in this guide.

## General Safety Guidelines

- **Product Safety:** These drills are designed to be safe for use when handled properly. Follow all instructions to minimize risks.
- **Enhanced Recalls:** Stay informed about any recalls or safety notices. Check the EU's Safety Gate platform for updates.
- **Online Shopping:** If purchased online, ensure that the seller complies with safety regulations.
- **Special Consumer Focus:** Extra care should be taken when using these drills around children or vulnerable individuals. Keep tools out of reach.
- **EU Contact Point:** For safety inquiries, refer to the appropriate EU contact point for assistance.
- **Rapid Alerts:** Be aware that unsafe products may be reported quickly through the Safety Gate system.

## Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate PPE, including safety goggles, gloves, and hearing protection.
- **Work Area:** Keep your work area clean and welllit. Ensure that it is free from clutter and distractions.
- **Tool Inspection:** Before use, inspect the drill for any damage or wear. Do not use a damaged drill.
- **Proper Handling:** Always handle the drill by the shank and avoid touching the cutting edges.
- **Secure Workpiece:** Ensure that the material being drilled is securely clamped or held in place to prevent movement.
- **Correct Speed Setting:** Use the appropriate speed setting for the material being drilled to avoid overheating and damage.
- **Avoid Overreaching:** Maintain a stable stance and avoid overreaching while drilling to prevent accidents.
- **Keep Hands Clear:** Keep your hands and other body parts away from the drill bit while in operation.
- **Unplug When Not in Use:** Always unplug power tools when not in use or when changing bits.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure the drill is compatible with your drilling machine.
- Insert the drill bit into the chuck of the machine and tighten securely.
- Confirm that the drill is properly aligned and stable before use.

### 2. Usage:

- Select the appropriate drill bit size for your task.
- Set the drill to the correct speed based on the material (e.g., metal, wood, or plastics).
- Position the drill bit at the desired drilling point and apply steady pressure.
- Allow the drill to do the work; do not force it.
- If the drill binds or stalls, stop immediately and assess the situation before proceeding.

## Disposal Instructions

- **Environmental Considerations:** Dispose of the drill responsibly. Follow local regulations for hazardous waste disposal.
- **Recycling:** If possible, recycle the drill or its components through appropriate recycling programs.

## Contact Information for Further Support

For any questions or concerns regarding the use and safety of the JOBBER LENGTH FRACTIONAL DRILLS, please refer to the manufacturer's contact information provided with the product packaging or on their official website.

By following these safety instructions, you can ensure a safe and effective drilling experience with your JOBBER LENGTH FRACTIONAL DRILLS. Thank you for your attention to these important safety guidelines.

# About Us

## Brownells UK

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