

JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH FRACTIONAL DRILL 11/64" (.1719") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 11/64" \(.1719"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891211640
- Mfr. No.: 011411
- Bit Size: 0.1719
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.009kg
- Shipping width: 83mm
- Shipping length: 127mm
- UPC: 086839114118

Item details

Made in USA

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Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Fractional Drills

Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Fractional Drills. These premium tools are designed for precision drilling tasks in various materials. This safety instruction guide provides essential information to ensure your safety while using these drills. Please read and follow all instructions carefully.

General Safety Guidelines

- **Product Safety:** Ensure safe use of the drills by following all safety instructions. These drills are designed for professional use and should be handled with care.
- **Enhanced Recalls:** Stay informed about any product recalls. If a recall is issued, follow the instructions provided for returning or disposing of the product.
- **Online Shopping:** If purchased online, ensure that the seller complies with EU safety requirements.
- **Special Consumer Focus:** These drills are not intended for use by children. Keep them out of reach of minors and ensure safe handling practices.
- **EU Contact Point:** For any safety inquiries, please refer to the manufacturer's contact information provided with the product.
- **Rapid Alerts:** Be aware of updates regarding unsafe products via the EU Safety Gate system. Regularly check for any alerts related to the tools you use.

Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate PPE, including safety goggles and gloves, when using the drills to protect against debris and sharp edges.
- **Work Area Safety:** Ensure that your work area is clean, welllit, and free of clutter. This reduces the risk of accidents and injuries.
- **Tool Inspection:** Before each use, inspect the drill for any signs of damage or wear. Do not use damaged tools.
- **Proper Handling:** Always handle the drills with care. Avoid dropping or mishandling them, as this can cause damage.
- **Avoid Distractions:** Focus on your work and avoid distractions while using the drills to maintain control and accuracy.
- **Correct Usage:** Use the drills only for their intended purpose. Do not modify or attempt to use them in a manner not specified by the manufacturer.

Instructions for Installation and Usage

- **Drill Setup:**
 - Ensure the drill is compatible with your drill press or hand drill.
 - Securely attach the drill bit to the chuck, ensuring it is tightened properly to prevent slippage during use.
- **Drilling Procedure:**
 - Mark the drilling location clearly on the material.
 - Align the drill bit with the marked spot before starting.
 - Start the drill at a low speed to establish the hole, then gradually increase speed as needed.
 - Maintain a steady pressure while drilling, avoiding excessive force which can damage the bit or the material.

- Withdraw the drill periodically to clear debris and prevent overheating.

- **PostUse Care:**

- After use, clean the drill bit to remove any debris or residue.
- Store the drills in a safe, dry place, away from moisture and extreme temperatures.

Disposal Instructions

- **Environmentally Responsible Disposal:** Dispose of any damaged or wornout drills in accordance with local regulations regarding metal waste.
- **Recycling:** If possible, recycle the materials to minimize environmental impact. Check with local recycling centers for guidelines.

Contact Information for Further Support

For any further assistance or inquiries regarding the Triumph Twist Drill Co. Jobber Length Fractional Drills, please refer to the manufacturer's contact details provided with the product packaging or visit their official website.

By following these safety instructions, you can ensure a safe and effective drilling experience with your Triumph Twist Drill Co. Jobber Length Fractional Drills. Thank you for your attention to safety.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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