

# **JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH FRACTIONAL DRILL 11/32" (.3438") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH FRACTIONAL DRILLS** The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills - Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills - Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 11/32" \(.3438"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891211320
- Mfr. No.: 011422
- Bit Size: 0.3438
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.036kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114224

## **Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH FRACTIONAL DRILLS from Triumph Twist Drill Co. These premium tools are designed for precision drilling, ideal for gunsmiths, machinists, and other professionals. To ensure safe and effective use, please read and follow the safety instructions outlined in this guide.

## General Safety Guidelines

- Always use appropriate personal protective equipment (PPE) such as safety glasses and gloves when operating drills.
- Keep the work area clean and welllit to avoid accidents.
- Ensure that all tools are in good condition and properly maintained before use.
- Store the drills in a safe place, out of reach of children and pets.
- Be aware of the materials you are drilling into, as different materials may pose different hazards.
- Follow local regulations and guidelines for the safe use of drilling tools.

## Specific Safety Precautions for Use

- Ensure that the drill bit is securely attached to the drill before use to prevent accidents.
- Always check for the presence of any foreign objects in the drilling area before starting.
- Do not wear loose clothing or jewelry that could get caught in the drill.
- Use clamps or a vise to secure the workpiece to prevent movement during drilling.
- Avoid applying excessive force; let the drill do the work to prevent overheating and damage.
- Do not exceed the recommended speed settings for the drill bit being used.
- If the drill binds or stalls, stop the drill immediately and assess the situation before continuing.

## Instructions for Installation and Usage

### 1. Preparation:

- Select the appropriate drill bit size for your task (e.g., 11/32" or 0.3438").
- Ensure that the drill and workpiece are clean and free from debris.

### 2. Setting Up the Drill:

- Insert the drill bit into the drill chuck and tighten securely.
- Adjust the drill speed according to the material being drilled.

### 3. Drilling Process:

- Position the drill bit at the desired location on the workpiece.
- Start the drill at a low speed to create a pilot hole, then increase speed as needed.
- Maintain a steady pressure on the drill, allowing it to cut through the material without forcing it.

### 4. PostUse:

- Once drilling is complete, turn off the drill and remove the bit carefully.
- Clean the work area and store the drill and bits properly.

## **Disposal Instructions**

- Dispose of drill bits and any broken tools in accordance with local regulations.
- Do not dispose of tools in regular household waste if they are still functional; consider donating them or recycling.

## **Contact Information for Further Support**

For any questions or concerns regarding the safety and use of your JOBBER LENGTH FRACTIONAL DRILLS, please refer to the manufacturer's contact information provided with your purchase.

By following these safety guidelines and instructions, you can ensure a safe and effective drilling experience with your JOBBER LENGTH FRACTIONAL DRILLS. Thank you for prioritizing safety!

# About Us

## Brownells UK

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