

JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH FRACTIONAL DRILL 9/64" (.1406") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 9/64" \(.1406"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891209640
- Mfr. No.: 011409
- Bit Size: 0.1406
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114095

Item details

Made in USA

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Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Fractional Drills

Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Fractional Drills. This guide provides essential safety instructions to ensure safe and effective use of these precision drilling tools. Please read this guide carefully and follow all instructions to minimize risks and ensure your safety while using the product.

General Safety Guidelines

- **Product Safety:** Ensure safe use of the drills by following the instructions provided. These drills have been constructed to meet safety standards, but misuse can lead to accidents.
- **Enhanced Recalls:** Stay informed about any product recalls. The manufacturer will provide standardized recall notices if any safety issues arise.
- **Online Shopping:** Whether purchased online or instore, the same safety protections apply. Ensure that the platform meets safety requirements.
- **Special Consumer Focus:** Extra care should be taken when using these drills around vulnerable groups, including children. Ensure that children are kept away from tools and work areas.
- **EU Contact Point:** For any safety inquiries, please refer to the contact details provided with the product packaging or on the manufacturer's website.
- **Rapid Alerts:** Be proactive in checking for updates on unsafe products via the EU's Safety Gate platform.

Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate PPE, including safety goggles, gloves, and hearing protection, when using drills.
- **Work Environment:** Ensure your workspace is clean, welllit, and free from clutter to prevent accidents.
- **Tool Inspection:** Before use, inspect the drill for any damage or wear. Do not use a damaged drill.
- **Proper Handling:** Handle the drill with care. Do not point the drill at yourself or others.
- **Avoid Distractions:** Focus on the task at hand. Avoid distractions while operating the drill.
- **Secure Workpieces:** Ensure that the material being drilled is securely clamped or held in place to prevent movement.

Instructions for Installation and Usage

1. **Check Compatibility:** Ensure that the drill bit size is compatible with your drilling equipment.
2. **Install the Drill Bit:**
 - Turn off and unplug your drill or drill press.
 - Insert the drill bit into the chuck, ensuring it is securely fastened.
 - Tighten the chuck according to the manufacturer's instructions.
3. **Set Up Your Workspace:**
 - Position the workpiece securely on a stable surface.
 - Mark the drilling point clearly for accuracy.
4. **Drilling Process:**
 - Wear appropriate PPE before starting.
 - Power on the drill and allow it to reach full speed before making contact with the material.
 - Apply steady pressure while drilling, allowing the drill to do the work.
 - Do not force the drill; if it binds or stalls, stop immediately and assess the situation.
5. **PostUsage Care:**
 - Turn off and unplug the drill when finished.
 - Clean the drill bit and workspace to remove debris.
 - Store the drill in a safe, dry place, away from children.

Disposal Instructions

- **End of Life:** When the drill reaches the end of its useful life, dispose of it responsibly.
- **Recycling:** Check local regulations for recycling options for metal and plastic components.
- **Hazardous Waste:** If the drill is damaged or contains hazardous materials, follow local regulations for hazardous waste disposal.

Contact Information for Further Support

For any questions or concerns regarding the use of the Triumph Twist Drill Co. Jobber Length Fractional Drills, please refer to the contact information provided with your product packaging or visit the manufacturer's website for additional resources and support.

By following these safety instructions, you can ensure a safe and effective drilling experience. Always prioritize safety and consult this guide whenever necessary. Thank you for choosing Triumph Twist Drill Co.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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