

JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH FRACTIONAL DRILL 7/64" (.1094") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 7/64" \(.1094"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891207640
- Mfr. No.: 011407
- Bit Size: 0.1094
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114071

Item details

Made in USA

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Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Fractional Drills

Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Fractional Drills. These premium tools are designed for precise and reliable drilling solutions in various applications. To ensure your safety and the effective use of this product, please read and follow the guidelines provided in this instruction manual.

General Safety Guidelines

- Ensure that the drill bits are used only for their intended purpose.
- Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves, while using the drills.
- Keep the work area clean and welllit to prevent accidents.
- Store the drills in a safe, dry place, away from children and pets.
- Regularly inspect the drills for any signs of damage or wear before use.
- If any defects are found, do not use the drills and contact customer support for assistance.
- Be aware of your surroundings and ensure that no one is in the immediate area while drilling.
- Follow the manufacturer's instructions for use and maintenance.

Specific Safety Precautions for Use

- **HighSpeed Steel Construction:** The drills are made of highspeed steel, which can become very hot during use. Avoid touching the drill bit immediately after use to prevent burns.
- **Sharp Cutting Edges:** The precisionground cutting edges are sharp and can cause cuts. Handle the drills with care and store them safely when not in use.
- **Drilling into Various Materials:** When drilling into metal, wood, or plastics, ensure that the material is securely clamped to prevent movement during drilling.
- **Use of Power Tools:** If using an electric drill, ensure that the tool is compatible with the drill bits and follow the manufacturer's safety instructions for the power tool.
- **Vibration and Noise:** Prolonged use may cause vibration and noise. Take breaks to avoid fatigue and consider using hearing protection if necessary.

Instructions for Installation and Usage

1. Selecting the Right Drill Bit:

- Choose the appropriate drill bit size for your task. The Triumph Twist Drill Co. offers a range of fractional sizes.

2. Preparing the Work Area:

- Ensure the work area is clean and free of obstructions.
- Secure the material to be drilled using clamps or a vice.

3. Using the Drill Bit:

- Insert the drill bit into the chuck of your power tool, ensuring it is tightened securely.
- Set the power tool to the correct speed for the material being drilled.
- Position the drill bit at the desired location on the material.
- Apply steady pressure while drilling, allowing the drill to do the work without forcing it.

4. PostUse Care:

- After use, clean the drill bits to remove any debris or material.
- Store the drill bits in a safe location, preferably in a protective case.

Disposal Instructions

- Dispose of any damaged or worn drill bits in accordance with local regulations.
- Do not dispose of drill bits in regular household waste if they are sharp or hazardous.
- Consider recycling if applicable, or contact local waste management authorities for proper disposal methods.

Contact Information for Further Support

For any inquiries or concerns regarding the use of Triumph Twist Drill Co. Jobber Length Fractional Drills, please reach out to the manufacturer or retailer from whom you purchased the product. They will provide the necessary support and information.

By following these safety guidelines, you can ensure a safe and effective drilling experience with the Triumph Twist Drill Co. Jobber Length Fractional Drills. Thank you for your attention to safety!

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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