

# JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH FRACTIONAL DRILL 5/64" (.0781") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 5/64" \(.0781"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891205640
- Mfr. No.: 011405
- Bit Size: 0.0781
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114057

**Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH FRACTIONAL DRILLS from Triumph Twist Drill Co. This guide provides essential safety information to ensure safe and effective use of the product. Please read this guide carefully before using the drills.

## General Safety Guidelines

- Ensure that the drills are used only for their intended purpose.
- Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves, when using the drills.
- Keep the work area clean and welllit to prevent accidents.
- Ensure that all tools and equipment are in good working condition before use.
- Be aware of your surroundings and avoid distractions while drilling.
- Do not use the drills if they are damaged or worn out.
- Store the drills in a dry place, away from moisture and extreme temperatures.

## Specific Safety Precautions for Use

- Always secure workpieces using clamps or a vice before drilling.
- Keep hands and fingers away from the drill bit during operation.
- Ensure that the drill is properly aligned with the workpiece to avoid binding or breaking.
- Use cutting fluid or lubricant when drilling into hard materials to reduce friction and heat.
- Do not exceed the recommended speed settings for the drill.
- If the drill bit becomes stuck, turn off the drill and remove it carefully. Do not force it out.
- Avoid wearing loose clothing or jewelry that could become caught in the drill.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure that the drill is powered off before installation.
- Select the appropriate drill bit size for your application.
- Insert the drill bit into the chuck and tighten securely.
- Check that the drill bit is aligned properly and that the chuck is tightened to prevent slippage during use.

### 2. Usage:

- Position the drill over the marked drilling point on the workpiece.
- Turn on the drill and allow it to reach full speed before making contact with the material.
- Apply steady, even pressure while drilling. Do not force the drill.
- After completing the drilling, turn off the drill and allow the bit to stop spinning before removing it from the workpiece.

## Disposal Instructions

- Dispose of any damaged or wornout drill bits in accordance with local regulations.
- Do not dispose of the drills in regular household waste. Check for local recycling programs that accept metal tools.

- Ensure that any packaging materials are recycled or disposed of responsibly.

## **Contact Information for Further Support**

For any safety inquiries or additional support regarding the JOBBER LENGTH FRACTIONAL DRILLS, please refer to the contact information provided on the product packaging or the manufacturer's website.

By following these safety instructions, you can ensure a safe and effective drilling experience with the JOBBER LENGTH FRACTIONAL DRILLS from Triumph Twist Drill Co. Stay safe and drill responsibly!

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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