

JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH FRACTIONAL DRILL 5/32" (.1562") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 5/32" \(.1562"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891205320
- Mfr. No.:
- Bit Size: 0.1562
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114101

Item details

Made in USA

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Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Fractional Drills. These highquality tools are designed for precision drilling in various materials. To ensure your safety and the optimal performance of the drills, please read and follow the safety instructions outlined in this guide.

General Safety Guidelines

- Always use personal protective equipment (PPE) such as safety goggles, gloves, and hearing protection when operating drills.
- Keep your work area clean and welllit to prevent accidents.
- Ensure that tools are in good working condition before use. Inspect for any signs of damage or wear.
- Be aware of your surroundings and ensure that no one is in the vicinity of your work area when operating the drill.
- Follow all local regulations regarding tool use and safety.

Specific Safety Precautions for Use

- Do not use the drill for any purpose other than its intended use.
- Ensure that the drill bit is securely attached before use to prevent it from coming loose during operation.
- Use the appropriate drill bit size for the material being drilled to avoid excessive force and potential breakage.
- Always drill at the recommended speed for the material you are working with to prevent overheating and damage to the drill bit.
- Never attempt to catch a falling drill bit or tool; let it fall to avoid injury.
- If the drill bit becomes stuck, stop the drill and carefully remove it rather than forcing it out.
- Always disconnect the drill from the power source when changing bits or making adjustments.

Instructions for Installation and Usage

1. Preparation:

- Choose the correct drill bit size for your task.
- Ensure that the drill is unplugged or the battery is removed before changing bits.

2. Attaching the Drill Bit:

- Insert the drill bit into the chuck and tighten securely. Use a chuck key if necessary to ensure a firm grip.

3. Setting Up:

- Place the material to be drilled on a stable surface.
- Mark the drilling point clearly to ensure accuracy.

4. Drilling:

- Hold the drill firmly with both hands.
- Align the drill bit with the marked point and apply steady pressure.
- Maintain a consistent speed while drilling. Avoid forcing the drill.

5. Finishing:

- Once the hole is complete, withdraw the drill bit slowly while the drill is still running to prevent binding.
- Clean the drill and work area after use to remove any debris.

Disposal Instructions

- Dispose of used drill bits and packaging materials in accordance with local waste disposal regulations.
- Do not dispose of drill bits in regular household waste. Instead, use designated recycling or hazardous waste facilities if available.

Contact Information for Further Support

For any questions or concerns regarding the use of the Triumph Twist Drill Co. Jobber Length Fractional Drills, please refer to the product packaging for customer service details or visit the manufacturer's website for additional resources.

By following these safety guidelines and instructions, you can ensure a safe and effective experience while using the Triumph Twist Drill Co. Jobber Length Fractional Drills. Always prioritize safety and the proper use of tools to achieve the best results.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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