

JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH FRACTIONAL DRILL 5/16" (.3125") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 5/16" \(.3125"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891205160
- Mfr. No.: 011420
- Bit Size: 0.3125
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.032kg
- Shipping height: 1mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114200

Item details

Made in USA

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Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

Introduction

Thank you for choosing the JOBBER LENGTH FRACTIONAL DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions to ensure the safe and effective use of your drilling tools. Please read this guide carefully before use to minimize risks and enhance your drilling experience.

General Safety Guidelines

- Always wear appropriate personal protective equipment (PPE), including safety goggles, gloves, and hearing protection.
- Ensure your work area is clean, welllit, and free from hazards.
- Keep bystanders, especially children and pets, at a safe distance while operating the drill.
- Do not use the drill for purposes other than its intended use.
- Regularly inspect your drill for any signs of wear or damage before use.
- Follow all local regulations and safety standards related to tool use.

Specific Safety Precautions for Use

- Use the drill only with compatible materials, such as metal, wood, or plastics.
- Ensure the drill bit is securely fastened in the chuck before starting the operation.
- Avoid applying excessive force while drilling; let the drill do the work to prevent breakage.
- Do not attempt to drill into materials that may contain hazardous substances (e.g., lead, asbestos).
- Maintain a firm grip on the drill during operation to prevent loss of control.
- If the drill bit becomes stuck, stop the drill immediately and assess the situation before attempting to free it.
- Always disconnect the drill from the power source when changing bits or making adjustments.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials.
- Ensure the drill is unplugged or the battery is removed before installation.

2. Installing the Drill Bit:

- Select the appropriate fractional drill bit size for your task.
- Insert the drill bit into the chuck and tighten securely using the chuck key or by hand, depending on the chuck type.

3. Setting Up the Workpiece:

- Secure the workpiece in place using clamps or a vise to prevent movement.
- Mark the drilling point clearly to ensure accuracy.

4. Operating the Drill:

- Plug in the drill or insert the battery.
- Position the drill bit at the marked point and hold the drill steady.
- Start the drill at a low speed to create a pilot hole, then increase speed as needed.

- Apply consistent pressure without forcing the drill.

5. Finishing Up:

- Once drilling is complete, remove the drill from the workpiece and unplug it.
- Clean the drill bit and work area to remove any debris.

Disposal Instructions

- Dispose of any worn or damaged drill bits according to local waste management regulations.
- Do not dispose of tools in household waste; check for recycling programs in your area.
- Ensure that any electronic components are disposed of in accordance with local electronic waste regulations.

Contact Information for Further Support

For any inquiries or concerns regarding the safety and use of your JOBBER LENGTH FRACTIONAL DRILLS, please refer to the manufacturer's website or customer service. It is important to have access to reliable support for any safetyrelated questions or issues.

By following these safety instructions, you can ensure a safe and effective drilling experience with your JOBBER LENGTH FRACTIONAL DRILLS. Thank you for prioritizing safety in your workshop!

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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