

# **JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH FRACTIONAL DRILL 3/8" (.3750") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH FRACTIONAL DRILLS** The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills - Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills - Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 3/8" \(.3750"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891203800
- Mfr. No.: 011424
- Bit Size: 0.3750
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.05kg
- Shipping height: 1mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114248

## **Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH FRACTIONAL DRILLS from Triumph Twist Drill Co. This guide is designed to provide you with essential safety instructions to ensure the safe and effective use of this product. Please read this guide carefully before using the drills.

## General Safety Guidelines

- Ensure safe use of the drills by following all instructions provided in this guide.
- Always inspect the drills for damage or wear before use. Do not use damaged drills.
- Keep the drills out of reach of children and vulnerable individuals.
- Use the drills only for their intended purpose as specified in this guide.
- Wear appropriate personal protective equipment (PPE), including safety goggles and gloves, when using the drills.
- Be aware of your surroundings and ensure that the work area is clean and free from hazards.

## Specific Safety Precautions for Use

- Always secure the workpiece before drilling to prevent movement.
- Use the correct drill size for the intended application to avoid breakage or injury.
- Maintain a firm grip on the drill and apply steady pressure while drilling.
- Avoid excessive force; let the drill do the work.
- Do not attempt to modify or alter the drills in any way.
- If the drill binds or stalls, stop and assess the situation before continuing.
- Never leave the drills unattended while in use.

## Instructions for Installation and Usage

### 1. Preparation

- Select the appropriate drill size for your project.
- Ensure you have the necessary tools and equipment ready for use.

### 2. Setting Up the Drill

- Insert the drill bit into the chuck of your drill or drill press securely.
- Tighten the chuck to ensure the drill bit is held firmly in place.

### 3. Drilling Process

- Position the drill bit at the desired drilling point on the workpiece.
- Start the drill at a low speed to create a pilot hole, if necessary.
- Gradually increase the speed as you drill deeper.
- Withdraw the drill periodically to clear debris from the hole.

### 4. Post Use

- Once finished, turn off the drill and remove it from the workpiece.
- Clean the drill bit and store it in a safe place.

## Disposal Instructions

- Dispose of any broken or wornout drills responsibly.
- Follow local regulations for the disposal of metal products.
- Do not dispose of drills in regular household waste. Instead, take them to a designated recycling facility.

## Contact Information for Further Support

For any safety inquiries or further assistance regarding the JOBBER LENGTH FRACTIONAL DRILLS, please refer to the manufacturer's contact details provided with the product packaging or on the official website.

By following these safety instructions, you can ensure a safe and effective experience with your JOBBER LENGTH FRACTIONAL DRILLS. Always prioritize safety and proper usage to achieve the best results. Thank you for your attention to these guidelines.

# About Us

## Brownells UK

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