

JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH FRACTIONAL DRILL 3/32" (.0938") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 3/32" \(.0938"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891203320
- Mfr. No.: 011406
- Bit Size: 0.0938
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114064

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS](#)
- [About Us](#)

Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

Introduction

Thank you for choosing the JOBBER LENGTH FRACTIONAL DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions to ensure the safe and effective use of these tools. Please read and follow all guidelines carefully.

General Safety Guidelines

- Ensure that the drill is used only for its intended purpose, which is drilling into metal, wood, or plastics.
- Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves, while using the drill.
- Keep the work area clean and welllit to avoid accidents.
- Ensure that the drill is in good condition before use. Inspect for any signs of damage or wear.
- Store drills in a safe place, out of reach of children and unauthorized users.
- Be aware of your surroundings and ensure that no one is within the immediate vicinity while drilling.

Specific Safety Precautions for Use

- Use the drill at the recommended speed settings to prevent overheating and damage.
- Always secure the workpiece using clamps or a vice to prevent movement during drilling.
- Never apply excessive force when drilling; let the drill do the work to avoid breakage.
- If the drill binds or stalls, stop immediately and assess the situation before proceeding.
- Do not attempt to modify or tamper with the drill design or components.
- Ensure that the drill bits are properly installed and tightened before use.

Instructions for Installation and Usage

1. Preparing the Drill:

- Select the appropriate drill bit size for your task.
- Insert the drill bit into the chuck and tighten securely.
- Ensure that the drill is unplugged or switched off during setup.

2. Setting Up the Work Area:

- Clear the workspace of any unnecessary items.
- Position the workpiece securely using clamps or a vice.
- Ensure that the drill is placed on a stable surface.

3. Drilling:

- Turn on the drill and adjust the speed settings as needed.
- Align the drill bit with the marked drilling point on the workpiece.
- Apply gentle pressure and allow the drill to penetrate the material.
- After completing the drill, turn off the drill and remove the bit from the workpiece.
- Clean the area of any debris or cuttings.

Disposal Instructions

- Dispose of worn or damaged drill bits according to local regulations.
- Do not dispose of the drill in regular household waste. Instead, take it to a designated electronic waste recycling facility.
- Ensure that all packaging materials are disposed of responsibly and in accordance with local recycling guidelines.

Contact Information for Further Support

For any questions or concerns regarding the use and safety of the JOBBER LENGTH FRACTIONAL DRILLS, please refer to the manufacturer's website or customer service resources for assistance.

Conclusion

By following these safety instructions, you can ensure a safe and effective drilling experience with the JOBBER LENGTH FRACTIONAL DRILLS from Triumph Twist Drill Co. Always prioritize safety and stay informed about best practices in tool usage. Thank you for your attention to these important guidelines.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk