

JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH FRACTIONAL DRILL 3/16" (.1875") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 3/16" \(.1875"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891203160
- Mfr. No.: 011412
- Bit Size: 0.1875
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.009kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114125

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS](#)
- [About Us](#)

Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

Introduction

Thank you for choosing the JOBBER LENGTH FRACTIONAL DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions to ensure the safe use of these premium drilling tools. Please read this guide carefully before using the product.

General Safety Guidelines

- Always wear appropriate personal protective equipment (PPE) such as safety goggles, gloves, and hearing protection when using drills.
- Ensure that the work area is welllit, clean, and free from hazards.
- Keep bystanders, especially children, at a safe distance while operating the drill.
- Inspect the drill for any visible damage before use. Do not use if damaged.
- Follow the manufacturer's instructions for use and maintenance.
- Store drills in a safe and dry place when not in use.

Specific Safety Precautions for Use

- Use the drill only for its intended purpose. This drill is designed for precise drilling tasks in metal, wood, and plastics.
- Always secure the workpiece properly to prevent movement during drilling.
- Do not apply excessive force while drilling; let the drill do the work to avoid breakage.
- Avoid wearing loose clothing or jewelry that may get caught in the drill.
- Do not operate the drill near flammable materials or in explosive atmospheres.
- Ensure that the drill bit is properly tightened in the chuck before use.
- Use the correct drill bit size for the task to prevent overheating and damage.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure that your drill is compatible with the JOBBER LENGTH FRACTIONAL DRILLS.

2. Installation:

- Insert the drill bit into the drill chuck.
- Tighten the chuck securely to hold the drill bit in place.

3. Usage:

- Position the drill bit at the desired drilling location.
- Start the drill at a low speed to ensure accuracy.
- Gradually increase the speed as needed, maintaining control of the drill.
- Apply steady pressure while drilling, but do not force the drill.
- After completing the drilling, release the trigger and allow the drill to come to a complete stop.

4. PostUsage:

- Remove the drill bit from the chuck when finished.

- Clean the drill and store it safely.

Disposal Instructions

- Dispose of any damaged or worn drill bits in accordance with local regulations.
- Ensure that all packaging materials are recycled or disposed of responsibly.

Contact Information for Further Support

For any safety inquiries or further assistance regarding the JOBBER LENGTH FRACTIONAL DRILLS, please refer to the manufacturer's contact information included with your product.

Conclusion

By following these safety guidelines and instructions, you can ensure a safe and effective experience with your JOBBER LENGTH FRACTIONAL DRILLS. Always prioritize safety and adhere to best practices during use. Thank you for your attention, and happy drilling!

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk