

# **JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH FRACTIONAL DRILL 1/8" (.1250") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH FRACTIONAL DRILLS** The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills - Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills - Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 1/8" \(.1250"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891201800
- Mfr. No.: 011408
- Bit Size: 0.1250
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114088

## **Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH FRACTIONAL DRILLS from Triumph Twist Drill Co. These premium tools are designed for precision drilling in various materials. To ensure safe and effective use, please read and follow the safety instructions provided in this guide.

## General Safety Guidelines

- Always wear appropriate personal protective equipment (PPE), including safety goggles, gloves, and hearing protection when using drills.
- Ensure that the work area is clean, welllit, and free from clutter to prevent accidents.
- Keep all tools and equipment out of reach of children and unauthorized users.
- Do not use the drills for purposes other than their intended use.
- Regularly inspect the drills for any signs of damage or wear before use. Do not use damaged tools.
- Be aware of your surroundings and ensure that others are at a safe distance while operating the drill.

## Specific Safety Precautions for Use

- Always secure the workpiece properly before drilling to prevent movement.
- Use the correct drill bit size and type for the specific material you are working with.
- Avoid excessive force while drilling; let the drill do the work to prevent breakage.
- Do not attempt to modify or alter the drill bits in any way.
- If the drill bit becomes stuck, stop the drill and carefully remove it without applying excessive force.
- Ensure that the drill is turned off and unplugged when changing bits or making adjustments.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure that the drill is compatible with the drill bit you intend to use.

### 2. Installation of Drill Bit:

- Turn off and unplug the drill.
- Open the chuck by rotating it counterclockwise.
- Insert the drill bit into the chuck and tighten it securely by rotating the chuck clockwise.
- Ensure the drill bit is firmly in place before proceeding.

### 3. Drilling Process:

- Mark the drilling point on the workpiece to ensure accuracy.
- Position the drill perpendicular to the workpiece for straight drilling.
- Start the drill at a low speed to establish a hole, then increase speed as needed.
- Maintain a steady pressure without forcing the drill into the material.
- Once the hole is complete, release the trigger and allow the drill to come to a complete stop before removing it from the workpiece.

### 4. PostUse Care:

- Clean the drill and bits after use to remove debris and prevent corrosion.
- Store the drills in a dry place, away from moisture and direct sunlight.

## **Disposal Instructions**

- Dispose of any damaged or unusable drill bits in accordance with local regulations.
- Recycle materials when possible, following your local recycling guidelines.
- Do not dispose of tools in regular household waste.

## **Contact Information for Further Support**

For any safety inquiries or support regarding the JOBBER LENGTH FRACTIONAL DRILLS, please refer to the provided contact information from your retailer or manufacturer.

By following these safety instructions, you can ensure a safe and effective drilling experience with your JOBBER LENGTH FRACTIONAL DRILLS. Thank you for prioritizing safety while using our products.

# About Us

## Brownells UK

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