

# **JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH FRACTIONAL DRILL 1/64" (.0156") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH FRACTIONAL DRILLS** The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills - Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills - Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.

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### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 1/64" \(.0156"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891201640
- Mfr. No.:
- Bit Size: 0.0156
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Jobber Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839112015

## **Item details**

Made in USA

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# Consumer Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH FRACTIONAL DRILLS by Triumph Twist Drill Co. This guide provides essential safety instructions and guidelines to ensure the safe and effective use of your drills. Please read and understand the information provided before using the product.

## General Safety Guidelines

- Always wear appropriate personal protective equipment (PPE) when using drills, including safety goggles, gloves, and hearing protection.
- Ensure that the work area is clean, welllit, and free of any hazards that may cause accidents.
- Keep the drills out of reach of children and unauthorized individuals.
- Do not use the drill for any purpose other than intended applications.
- Inspect the drill before use to ensure it is in good condition and free from defects.
- Store drills in a secure and dry location when not in use.

## Specific Safety Precautions for Use

- Ensure that the drill is securely mounted in a drill press or held firmly in a hand drill.
- Use the correct drill bit size for the material being drilled to prevent excessive force and potential breakage.
- Do not force the drill; let the tool do the work to avoid overheating and damaging the drill.
- Always keep hands and other body parts away from the drill bit while in operation.
- Avoid wearing loose clothing or jewelry that may become entangled in the drill.
- Use clamps or a vise to secure the workpiece to prevent movement during drilling.
- If the drill bit becomes stuck, turn off the drill and carefully remove the bit without using excessive force.

## Instructions for Installation and Usage

### 1. Preparation:

- Select the appropriate drill bit size based on your project requirements.
- Ensure that the drill is unplugged or the battery is removed before changing the bit.

### 2. Installation:

- Insert the drill bit into the chuck of the drill.
- Tighten the chuck securely to ensure the bit does not slip during operation.

### 3. Usage:

- Position the workpiece on a stable surface and ensure it is secured.
- Adjust the speed settings on your drill according to the material being drilled.
- Begin drilling at a low speed to create a pilot hole, then increase speed as needed.
- Maintain a steady pressure while drilling, avoiding excessive force.

### 4. Post Usage:

- Turn off the drill and unplug it or remove the battery after use.
- Clean the drill bit and store it in a safe location.

## Disposal Instructions

- When disposing of the drills, follow local regulations for metal and tool disposal.
- Do not dispose of drills in regular household waste.
- Consider recycling the drill if possible, or check with local recycling facilities for proper disposal methods.

## Contact Information for Further Support

For any inquiries or concerns regarding the safety and use of your JOBBER LENGTH FRACTIONAL DRILLS, please refer to the contact information provided with your product packaging or visit the manufacturer's website for assistance.

By following these safety guidelines and instructions, you can ensure a safe and efficient drilling experience. Thank you for your attention to safety, and enjoy using your Triumph Twist Drill Co. products!

# About Us

## Brownells UK

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