

# **JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH FRACTIONAL DRILL 1/4" (.2500") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH FRACTIONAL DRILLS** The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills - Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills - Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 1/4" \(.2500"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891201400
- Mfr. No.:
- Bit Size: 0.2500
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.018kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839114163

## **Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH FRACTIONAL DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH FRACTIONAL DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions and guidelines to ensure the safe and effective use of these tools. Please read this document carefully before using the drills.

## General Safety Guidelines

- Always use personal protective equipment (PPE), including safety goggles, gloves, and hearing protection, when operating drills.
- Keep the work area clean and welllit to avoid accidents.
- Ensure that the drill is in good condition and free from defects before use.
- Always follow the manufacturer's instructions and safety warnings.
- Keep the drills out of reach of children and unauthorized users.
- Do not use the drills for purposes other than those specified by the manufacturer.
- Report any unsafe products or accidents to the appropriate authorities.

## Specific Safety Precautions for Use

- Ensure that the drill bit is securely tightened in the chuck before starting.
- Always secure the workpiece to prevent movement during drilling.
- Avoid wearing loose clothing or jewelry that may get caught in the drill.
- Do not attempt to drill materials that are not compatible with the drill bit specifications.
- Use the correct drill speed and feed rate for the material being drilled.
- If the drill bit becomes stuck, turn off the drill and unplug it before attempting to remove it.
- Be cautious of hot surfaces after drilling, as the drill bit may retain heat.

## Instructions for Installation and Usage

### 1. Preparation:

- Inspect the drill and drill bit for any signs of damage or wear.
- Select the appropriate drill bit size for your application.

### 2. Setup:

- Secure your workpiece firmly to a stable surface.
- Adjust the drill speed according to the material being drilled.

### 3. Drilling:

- Hold the drill with both hands for better control.
- Start the drill at a low speed to create a pilot hole.
- Gradually increase the speed as needed, maintaining steady pressure.
- Avoid forcing the drill; let the drill bit do the work.

### 4. PostUse:

- Turn off and unplug the drill after use.
- Clean the drill and drill bits to remove any debris.

- Store the drills in a safe, dry place, away from children.

## Disposal Instructions

- Dispose of the drill and drill bits in accordance with local regulations.
- Do not dispose of the product in household waste. Instead, take it to a designated recycling or disposal facility.

## Contact Information for Further Support

For any questions or concerns regarding the safety and use of JOBBER LENGTH FRACTIONAL DRILLS, please refer to the manufacturer's contact information provided with the product packaging.

By following these safety instructions, you can ensure a safe and effective drilling experience. Thank you for your attention to these important safety guidelines.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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