

JOBBER LENGTH FRACTIONAL DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH FRACTIONAL DRILL 1/32" (.0312") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH FRACTIONAL DRILLS The Triumph Twist Drill Co. Jobber Length Fractional Drills are premium tools crafted for gunsmiths, machinists, and professionals requiring precise and reliable drilling solutions. With their superior construction and attention to detail, these drills are essential for achieving accurate results in a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Manufactured from high-quality HSS, these drills offer exceptional durability, heat resistance, and performance for demanding tasks. Jobber-Length Design: This design strikes a perfect balance between reach and rigidity, ensuring accurate, straight drilling with minimal flex during use. Fractional Sizing Range: Available in a comprehensive range of fractional sizes, these drills are versatile enough for gunsmithing tasks and general workshop projects, including drilling into metal, wood, or plastics. Precision Cutting Edges: Engineered with sharp, precision-ground cutting edges, these drills reduce chipping and wandering, ensuring clean and consistent results. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are ideal for gunsmithing tasks such as drilling pinholes, modifying firearms, or installing scope mounts. They are also suited for general workshop use, offering reliable performance across various materials. Customer Feedback: Users consistently praise the high-quality construction and long-lasting sharpness of these drills. The fractional size range is especially valued for its versatility, while the jobber-length design is commended for providing a stable and accurate drilling experience. Summary: The Triumph Twist Drill Co. Fractional Drills – Jobber Length are a top-tier choice for professionals and enthusiasts seeking precision and reliability. With their durable materials, expertly engineered design, and wide range of sizes, these drills are indispensable for gunsmithing and other precision tasks. A trusted name in the industry, Triumph Twist Drill Co. ensures you have the tools needed to perform with confidence and accuracy.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH FRACTIONAL DRILL 1/32" \(.0312"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891201320
- Mfr. No.: 011202
- Bit Size: 0.0312
- Colour: Black Oxide
- Material: High Speed Steel
- Style: obber Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839112022

Item details

Made in USA

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Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Fractional Drills

Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Fractional Drills. These premium tools are designed for precision drilling in various applications. To ensure safe and effective use, please read this safety instruction guide carefully.

General Safety Guidelines

- Always wear appropriate personal protective equipment (PPE) such as safety goggles and gloves when using drills.
- Ensure that the work area is clean, welllit, and free from clutter to prevent accidents.
- Keep bystanders, especially children, at a safe distance while operating the drill.
- Inspect the drill for any damage or wear before each use. Do not use damaged tools.
- Store drills in a safe, dry place away from moisture and extreme temperatures.
- Follow all local regulations and guidelines for the safe use of power tools.

Specific Safety Precautions for Use

- Use the drill only for its intended purpose. Avoid using it for tasks that could lead to injury or damage.
- Ensure the drill bit is securely tightened in the chuck before use to prevent it from loosening during operation.
- Do not force the drill. Allow the tool to do the work and avoid applying excessive pressure.
- Keep hands and other body parts away from the drilling area while the tool is in operation.
- Avoid wearing loose clothing or jewelry that could get caught in the drill.
- Always unplug the drill or remove the battery when changing bits or making adjustments.

Instructions for Installation and Usage

1. Preparation:

- Choose the appropriate drill bit size for your task. For the Triumph Twist Drill Co. Jobber Length Fractional Drills, the diameter is 1/32" (.0312").
- Ensure the drill is turned off and unplugged before changing bits.

2. Installing the Drill Bit:

- Open the chuck by turning it counterclockwise.
- Insert the drill bit into the chuck until it is fully seated.
- Tighten the chuck by turning it clockwise until the bit is secure.

3. Using the Drill:

- Position the drill perpendicular to the work surface for accurate drilling.
- Start the drill at a low speed to create a pilot hole, then increase speed as needed.
- Apply steady pressure while drilling, allowing the bit to cut through the material.
- If the drill binds or stalls, release the trigger immediately and assess the situation.

4. Finishing Up:

- Once the drilling is complete, turn off the drill and unplug it.

- Remove the drill bit by reversing the chuck operation.
- Clean the drill and work area to remove any debris.

Disposal Instructions

- Dispose of the drill and any broken or wornout bits in accordance with local regulations.
- Do not dispose of electrical components in regular household waste. Check for recycling options in your area.

Contact Information for Further Support

For any safety inquiries or support regarding the Triumph Twist Drill Co. Jobber Length Fractional Drills, please refer to the contact information provided with your product.

Thank you for following these safety guidelines. Your safety is our priority, and we hope you enjoy using your Triumph Twist Drill Co. tools!

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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