

# **JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH WIRE GAUGE DRILL 60J (.0400") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH WIRE GAUGE DRILLS** The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.

### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 60J \(.0400"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891160040
- Mfr. No.: 012460
- Bit Size: 0.0400
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124605

## **Item details**

Made in USA

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# Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Wire Gauge Drills

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. These precision engineered tools are designed for professionals and enthusiasts in gunsmithing and fine machining. To ensure your safety and the best performance from your drills, please read this safety instruction guide carefully.

## General Safety Guidelines

- Always use the drills in accordance with the manufacturer's instructions and safety guidelines.
- Ensure that the work area is well lit and free of clutter to prevent accidents.
- Wear appropriate personal protective equipment (PPE), including safety goggles and gloves, to protect against debris and sharp edges.
- Keep the drills out of reach of children and unauthorized users.
- Regularly inspect the drills for any signs of wear or damage before use.
- In case of any malfunction, cease use immediately and consult a qualified technician.

## Specific Safety Precautions for Use

### • Hazard Identification:

- Sharp cutting edges may cause cuts or lacerations.
- Drilling into hard materials may generate heat and sparks.
- Improper handling may lead to slips and drops, causing injury.

### • Avoiding Hazards:

- Always handle the drills with care to avoid accidental cuts.
- Use the drills at the recommended speeds to minimize heat generation.
- Ensure proper clamping of the workpiece to prevent movement during drilling.
- Do not exceed the drill's specifications for material type and thickness.

### • Age Specific Warnings:

- These drills are intended for use by individuals aged 18 years and older.
- Ensure that younger users are supervised by a qualified adult at all times.

## Instructions for Installation and Usage

### 1. Preparation:

- Select the appropriate drill size for your application.
- Ensure the drill is securely attached to a compatible drill press or handheld drill.

### 2. Drilling Process:

- Mark the drilling point on the workpiece clearly.
- Secure the workpiece to prevent movement during drilling.
- Align the drill bit with the marked point before starting the drill.
- Begin drilling at a slow speed, gradually increasing as needed.
- Apply steady pressure without forcing the drill to prevent breakage.

### 3. PostUse Care:

- Clean the drill bits after use to remove any debris or residue.
- Store the drills in a protective case to prevent damage.
- Regularly check for wear and replace any damaged bits immediately.

## Disposal Instructions

- Dispose of any damaged or worn drill bits in accordance with local regulations for metal waste.
- Do not dispose of drill bits in regular household waste.
- Consider recycling options for metal materials whenever possible.

## Contact Information for Further Support

For any safety inquiries or concerns regarding the use of Triumph Twist Drill Co. Jobber Length Wire Gauge Drills, please refer to the manufacturer's contact details provided with your product packaging.

Thank you for your attention to these safety instructions. By following these guidelines, you can ensure a safe and effective drilling experience with your Triumph Twist Drill Co. Jobber Length Wire Gauge Drills.

# About Us

## Brownells UK

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