

# JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH WIRE GAUGE DRILL 58J (.0420") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 58J \(.0420"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891158042
- Mfr. No.: 012458
- Bit Size: 0.0420
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124582

**Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH WIRE GAUGE DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions to ensure the safe and effective use of your drilling tools. Please read this guide carefully before using the product.

## General Safety Guidelines

- **Product Safety:** Ensure the safe use of these drills by following all guidelines provided in this manual. The drills are designed for precision use in various applications.
- **Enhanced Recalls:** In the event of a safety concern, recall notices will be issued. Please stay informed about any recalls related to this product.
- **Online Shopping:** If purchased online, ensure that the retailer complies with safety regulations.
- **Special Consumer Focus:** Extra care should be taken when these tools are used around children. Keep all tools out of reach of young children.
- **EU Contact Point:** For any safety inquiries, please refer to the EU-based contact point associated with this product.
- **Rapid Alerts:** Stay updated on any safety alerts regarding this product through the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate PPE, including safety goggles, gloves, and hearing protection when using the drills.
- **Work Environment:** Ensure that your work area is clean, well-lit, and free from distractions. Avoid working in wet or damp conditions.
- **Tool Inspection:** Before use, inspect the drill bits for any signs of damage or wear. Do not use damaged tools.
- **Secure Workpieces:** Always secure the material you are drilling to prevent movement during operation.
- **Proper Handling:** Handle the drills with care. Avoid dropping or mishandling the tools to maintain their integrity.
- **Use Correctly:** Use the drills only for their intended purpose. Do not modify or alter the drills in any way.

## Instructions for Installation and Usage

- **Installation:**
  - Select the appropriate drill size for your application.
  - Ensure the drill is securely fitted into the drill chuck before use.
  - Tighten the chuck according to the manufacturer's instructions to prevent slippage during operation.
- **Usage:**
  - Start the drill at a low speed to ensure precision and control.
  - Gradually increase the speed as needed, depending on the material being drilled.
  - Apply consistent pressure while drilling, but do not force the drill. Let the drill do the work.
  - If the drill bit becomes stuck, stop the drill immediately and remove it carefully. Do not yank or pull on the drill.
  - After use, turn off the drill and unplug it from the power source before changing bits or making

adjustments.

## Disposal Instructions

- **Disposal of Drills:** When the drills are no longer needed, dispose of them in accordance with local regulations. Do not dispose of them in regular household waste.
- **Recycling:** If possible, recycle metal components to reduce environmental impact.

## Contact Information for Further Support

For further assistance or inquiries regarding safety, please refer to the contact information provided with your product packaging or visit the official website of Triumph Twist Drill Co.

By following these safety instructions, you can ensure a safe and effective experience with your JOBBER LENGTH WIRE GAUGE DRILLS. Thank you for your attention to safety, and enjoy your drilling projects!

# About Us

## Brownells UK

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