

# **JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH WIRE GAUGE DRILL 55J (.0520") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH WIRE GAUGE DRILLS** The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.

### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 55J \(.0520"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891155052
- Mfr. No.: 012455
- Bit Size: 0.0520
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124551

## **Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH WIRE GAUGE DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions to ensure the safe and effective use of these precision engineered tools. Please read this manual carefully before using the product to minimize risks and ensure optimal performance.

## General Safety Guidelines

- Always use personal protective equipment (PPE) such as safety glasses and gloves when operating drills.
- Ensure the work area is clean, well lit, and free from distractions to maintain focus while using the drill.
- Keep the drill out of reach of children and unauthorized users.
- Do not use the drill for purposes other than those specified in this manual.
- Regularly inspect the drill for any signs of damage or wear before use.
- Follow all local regulations regarding the use and disposal of tools and materials.

## Specific Safety Precautions for Use

### • Hazard Identification:

- Sharp drill bits can cause cuts or puncture wounds.
- Highspeed operation can lead to flying debris.
- Improper handling can result in tool breakage or malfunction.

### • Avoiding Hazards:

- Always secure the material being drilled to prevent movement.
- Use the drill at the recommended speed settings for the material being worked on.
- Do not apply excessive force; let the drill do the work.
- Ensure that loose clothing, hair, and jewelry are secured away from moving parts.
- Be aware of your surroundings and ensure that others are at a safe distance while drilling.

## Instructions for Installation and Usage

### • Installation:

- Ensure that the drill is compatible with your drill press or handheld drill.
- Securely attach the drill bit into the chuck of the drill, ensuring it is tight and stable.

### • Usage:

- Before starting, check that the drill is in good working order.
- Position the drill at a right angle to the material for accurate drilling.
- Begin drilling at a low speed to create a pilot hole if necessary, then increase to the recommended speed.
- Maintain a steady, controlled pressure on the drill while working.
- If the drill becomes stuck, stop immediately and assess the situation before proceeding.

## **Disposal Instructions**

- Dispose of any damaged or worn drill bits in accordance with local regulations.
- Do not dispose of the drill in regular household waste. Follow your local guidelines for recycling or hazardous waste disposal.
- Ensure that any packaging materials are disposed of in an environmentally friendly manner.

## **Contact Information for Further Support**

For any inquiries regarding safety or product performance, please refer to the contact details provided with your purchase or visit the manufacturer's website.

By following these safety guidelines and instructions, you can ensure a safe and effective experience with your JOBBER LENGTH WIRE GAUGE DRILLS. Always prioritize safety and proper handling to maximize the performance of your tools. Thank you for your attention to these important safety measures.

# About Us

## Brownells UK

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