

# **JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH WIRE GAUGE DRILL 53J (.0595") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH WIRE GAUGE DRILLS** The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 53J \(.0595"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891153059
- Mfr. No.: 012453
- Bit Size: 0.0595
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.009kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124537

## **Item details**

Made in USA

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# Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Wire Gauge Drills

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. These precision engineered tools are designed for gunsmiths, machinists, and professionals who require reliable performance for detailed drilling tasks. To ensure safe and effective use of this product, please read and follow the safety instructions provided in this guide.

## General Safety Guidelines

- Always use the drills in accordance with the manufacturer's instructions.
- Ensure that the work area is clean and free from hazards before starting any drilling tasks.
- Wear appropriate personal protective equipment (PPE), including safety goggles and gloves, to protect against debris and sharp edges.
- Keep the drills out of reach of children and unauthorized users.
- Regularly inspect the drills for signs of wear or damage. Do not use damaged drills.
- Report any unsafe products or incidents to relevant authorities.

## Specific Safety Precautions for Use

- Use the correct drill size for your specific application to avoid excessive force or damage to the material being drilled.
- Always secure the workpiece firmly in place before drilling to prevent movement during operation.
- Do not apply excessive pressure while drilling; allow the drill to do the work.
- Avoid drilling near flammable materials to reduce the risk of fire.
- Ensure that the drill bit is properly aligned with the workpiece to prevent binding or breaking.
- Do not attempt to modify or alter the drill bits in any way.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary materials, including the drill, drill bits, workpiece, and appropriate PPE.
- Ensure that the drill is compatible with the drill bit size you intend to use.

### 2. Installation:

- Insert the drill bit into the drill chuck and tighten securely according to the manufacturer's instructions.
- Check that the drill bit is straight and properly aligned.

### 3. Usage:

- Position the drill bit at the desired location on the workpiece.
- Start the drill at a low speed to create a pilot hole, if necessary.
- Gradually increase the speed as needed, maintaining a steady pressure on the drill.
- After completing the drilling, turn off the drill and allow the bit to come to a complete stop before removing it from the workpiece.
- Clean the drill bits and work area after use to maintain safety and efficiency.

## Disposal Instructions

- Dispose of any damaged or worn drill bits in accordance with local regulations for hazardous waste.
- Recycle materials whenever possible, following local recycling guidelines.

## Contact Information for Further Support

For any inquiries regarding safety, product performance, or concerns, please refer to the manufacturer's contact information provided with your product packaging or visit the official website.

By following these safety instructions, you can ensure a safer working environment and maximize the performance of your Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Thank you for your attention to safety.

# About Us

## Brownells UK

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