

# JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH WIRE GAUGE DRILL 49J (.0730") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 49J \(.0730"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891149073
- Mfr. No.: 012449
- Bit Size: 0.0730
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124490

**Item details**

Made in USA

# Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS](#)
- [About Us](#)

# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH WIRE GAUGE DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions to ensure the safe and effective use of these precisionengineered tools. Please read this guide carefully before using the product.

## General Safety Guidelines

- **Product Safety:** Ensure safe use of the drill by following all guidelines. This product is designed for nonfood applications and should only be used as intended.
- **Enhanced Recalls:** Stay informed about any potential recalls. Check for updates regularly to ensure the safety of your tools.
- **Online Shopping:** If purchased online, verify that the seller complies with safety requirements.
- **Special Consumer Focus:** This product is not intended for use by children. Keep it out of reach to prevent accidents.
- **EU Contact Point:** For any safety inquiries, refer to the EUbased contact points provided by the manufacturer.
- **Rapid Alerts:** Be aware of the Safety Gate system for updates on unsafe products.

## Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate PPE, including safety glasses and gloves, to protect against debris and sharp edges.
- **Work Environment:** Ensure your workspace is clean, dry, and welllit. Remove any unnecessary items that could cause accidents.
- **Tool Inspection:** Before each use, inspect the drill for any damage or wear. Do not use if damaged.
- **Proper Handling:** Always handle the drill with care. Avoid dropping or mishandling the tool to prevent damage and maintain safety.
- **Correct Usage:** Use the drill only for its intended purpose. Refer to specific applications as outlined in this guide.
- **Storage:** Store the drill in a safe location, preferably in a protective case, to prevent accidents and damage.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure you have the right drill size for your application.
- Prepare your workpiece securely to prevent movement during drilling.

### 2. Setting Up the Drill:

- Insert the drill bit into the chuck of your drill or drill press securely.
- Tighten the chuck to ensure the bit is held firmly in place.

### 3. Drilling:

- Position the drill bit at the desired drilling location.
- Start the drill at a low speed to create a pilot hole, then increase speed as needed.
- Apply consistent pressure while drilling, but do not force the drill.

- Withdraw the drill periodically to clear debris from the hole.

#### **4. PostUse Care:**

- After use, clean the drill bit to remove any debris or materials.
- Inspect the drill for any signs of wear or damage.

## **Disposal Instructions**

- Dispose of the drill responsibly. Follow local regulations for the disposal of metal tools and materials.
- If the drill is damaged beyond repair, consider recycling the materials where possible.

## **Contact Information for Further Support**

For any questions or concerns regarding the safety and usage of the JOBBER LENGTH WIRE GAUGE DRILLS, please refer to the manufacturer's contact information provided at the time of purchase.

By following these safety instructions, you can ensure a safe and effective experience with your JOBBER LENGTH WIRE GAUGE DRILLS. Thank you for your attention to safety.

# About Us

## Brownells UK

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