

# **JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH WIRE GAUGE DRILL 47J (.0785") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH WIRE GAUGE DRILLS** The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 47J \(.0785"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891147078
- Mfr. No.:
- Bit Size: 0.0785
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124476

## **Item details**

Made in USA

# Table of Contents

- Startpage
- Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS
- About Us

# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. These precision engineered tools are designed for professionals and enthusiasts in gunsmithing, machining, and detailed drilling tasks. To ensure your safety and the effective use of these tools, please read and follow the safety instructions outlined in this guide.

## General Safety Guidelines

- Always read the instruction manual before using the drills.
- Ensure that the drill is suitable for the material you are working with.
- Use appropriate personal protective equipment (PPE), including safety goggles and gloves.
- Keep your work area clean and well lit to avoid accidents.
- Ensure that all tools are in good working condition before use.
- Store the drills in a safe place, out of reach of children and vulnerable individuals.
- Report any unsafe products or accidents to the relevant authorities.
- Check for recall updates on the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- Handle the drills with care to avoid injury.
- Always secure the workpiece before drilling to prevent movement.
- Use the correct drill size for the application to avoid excessive force and potential breakage.
- Do not apply excessive pressure while drilling; let the drill do the work.
- Avoid using the drill near flammable materials.
- Ensure that the drill bit is properly secured in the chuck before use.
- Do not attempt to use a damaged drill; replace it immediately.
- Be cautious of sharp edges and points; handle with care to avoid cuts.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure your workspace is clean and organized.

### 2. Setting Up the Drill:

- Select the appropriate Jobber Length Wire Gauge Drill for your task.
- Insert the drill bit into the drill chuck securely.
- Tighten the chuck to ensure the drill bit is held firmly in place.

### 3. Drilling Process:

- Position the workpiece securely on a stable surface.
- Align the drill bit with the desired drilling location.
- Begin drilling at a low speed to establish a pilot hole.
- Gradually increase speed as needed, applying steady pressure.
- Withdraw the drill periodically to clear debris and prevent overheating.

#### 4. PostUse Care:

- After use, clean the drill bits to remove any debris or residue.
- Store the drills in a designated storage area to prevent damage.
- Inspect the drills for any signs of wear or damage before the next use.

## Disposal Instructions

- Dispose of damaged or wornout drill bits in accordance with local regulations.
- Do not throw drills in regular household waste; consider recycling options if available.
- Ensure that all packaging materials are disposed of responsibly.

## Contact Information for Further Support

For any inquiries or support regarding the use of Triumph Twist Drill Co. Jobber Length Wire Gauge Drills, please refer to the contact information provided on the packaging or your purchase receipt.

By following these safety instructions, you can ensure a safe and effective experience with your Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Thank you for your attention to safety.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)