

JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH WIRE GAUGE DRILL 44J (.0860") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 44J \(.0860"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891144086
- Mfr. No.: 012444
- Bit Size: 0.0860
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.009kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124445

Item details

Made in USA

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Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

Introduction

Thank you for choosing the JOBBER LENGTH WIRE GAUGE DRILLS by Triumph Twist Drill Co. This guide provides essential safety instructions to ensure the safe and effective use of these precisionengineered tools. Please read this guide carefully before using the product.

General Safety Guidelines

- Ensure that the drill bits are used only for their intended purpose.
- Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves, when using the drills.
- Keep the workspace clean and welllit to avoid accidents.
- Store the drills in a safe, dry place when not in use, away from children and pets.
- Regularly inspect the drills for any signs of wear or damage before use. Do not use damaged tools.
- Follow all local regulations regarding the use and disposal of tools.

Specific Safety Precautions for Use

- **Avoid Overexertion:** Do not apply excessive force while drilling. Let the tool do the work to prevent tool breakage and injury.
- **Secure Workpieces:** Always secure the workpiece with clamps or a vise to prevent movement during drilling.
- **Proper Handling:** Handle the drills with care, avoiding contact with the cutting edges to prevent cuts or punctures.
- **Use Appropriate Speed:** Select the correct speed setting for the material being drilled to prevent overheating and damage to the drill bit.
- **Dust Control:** Use a dust extraction system or wear a mask to avoid inhaling dust generated during drilling operations.

Instructions for Installation and Usage

1. Preparation:

- Ensure that you are wearing suitable PPE.
- Gather all necessary tools and materials before starting.

2. Selecting the Right Drill Bit:

- Choose the appropriate wire gauge drill bit size for your application.
- Verify that the drill bit is compatible with your drill machine.

3. Installing the Drill Bit:

- Turn off and unplug the drill machine before changing the drill bit.
- Insert the drill bit into the chuck and tighten securely to prevent slippage during use.
- Ensure the drill bit is properly aligned for accurate drilling.

4. Drilling Process:

- Position the workpiece securely on a stable surface.

- Mark the drilling point clearly.
- Start the drill at a low speed to create a pilot hole, then increase speed as needed.
- Maintain a steady hand and apply consistent pressure while drilling.

5. Finishing Up:

- Once drilling is complete, turn off and unplug the drill.
- Carefully remove the drill bit from the workpiece.
- Clean the work area and remove any debris.

Disposal Instructions

- Dispose of worn or damaged drill bits in accordance with local regulations.
- Do not throw drill bits in regular trash; check for recycling options in your area.
- Ensure that all packaging materials are disposed of responsibly, following local waste management guidelines.

Contact Information for Further Support

For any safety inquiries or additional support, please contact the manufacturer directly. Ensure that you have the product details available for reference.

By following these safety instructions, you can ensure a safe and effective experience with the JOBBER LENGTH WIRE GAUGE DRILLS. Always prioritize safety and proper usage to maximize the performance and longevity of your tools. Thank you for your attention to these important guidelines.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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