

# **JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH WIRE GAUGE DRILL 42J (.0935") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH WIRE GAUGE DRILLS** The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 42J \(.0935"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891142093
- Mfr. No.: 012442
- Bit Size: 0.0935
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124421

## **Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. These precision engineered tools are designed to provide reliable performance for various drilling tasks. This safety instruction guide is intended to ensure your safe use of the product in compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Ensure safe use of the Jobber Length Wire Gauge Drills by following these guidelines:
  - Always read and understand the instructions before using the product.
  - Keep the drills out of reach of children and vulnerable individuals.
  - Inspect the product for any damage before use. Do not use damaged drills.
  - Use the drills only for their intended purpose to avoid accidents.
  - Ensure that you are in a well lit and stable work environment while using the drills.
  - Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves.
  - Be aware of your surroundings and ensure that no one is in close proximity while drilling.

## Specific Safety Precautions for Use

- To minimize risks during use, adhere to the following precautions:
  - Do not apply excessive force when drilling; let the drill do the work.
  - Maintain a firm grip on the drill and the workpiece to prevent slipping.
  - Use clamps or a vice to secure the workpiece, ensuring it does not move during drilling.
  - Avoid wearing loose clothing or jewelry that could get caught in the drill.
  - Do not attempt to modify or alter the drill in any way.
  - If the drill binds or stalls, stop immediately and assess the situation before proceeding.
  - Always clean the drill after use to maintain its performance and longevity.

## Instructions for Installation and Usage

- Follow these steps for safe installation and use of the Jobber Length Wire Gauge Drills:

### 1. Installation:

- Ensure that the drill is compatible with your drill chuck.
- Insert the drill bit into the chuck and tighten securely.
- Check that the drill bit is straight and properly aligned.

### 2. Usage:

- Select the appropriate drill size for your application.
- Mark the drilling location on the workpiece clearly.
- Position the drill perpendicular to the workpiece surface.
- Start the drill at a low speed to create a pilot hole, then increase speed as needed.
- Apply consistent pressure while drilling, but do not force the drill.
- After completing the drilling, remove the drill bit slowly and carefully.

## Disposal Instructions

- Proper disposal of the Jobber Length Wire Gauge Drills is important for environmental safety:
  - Do not dispose of drills in regular household waste.
  - Check local regulations for recycling and disposal of metal tools.
  - If the drills are damaged beyond use, consider taking them to a designated recycling facility.

## Contact Information for Further Support

- For any safety inquiries or product support, please refer to the manufacturer's contact information provided with your product packaging.

By following these safety guidelines and instructions, you can ensure a safe and effective experience with the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Thank you for your attention to safety.

# About Us

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