

# JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH WIRE GAUGE DRILL 41J (.0960") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 41J \(.0960"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891141096
- Mfr. No.: 012441
- Bit Size: 0.0960
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124414

**Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. This guide provides essential safety instructions and guidelines to ensure your safe use of this product. Please read this manual carefully before using the drills to understand the safety measures and proper handling.

## General Safety Guidelines

- Always use the drills in accordance with the manufacturer's instructions.
- Ensure that the work area is clean and welllit to prevent accidents.
- Wear appropriate personal protective equipment (PPE), including safety goggles, gloves, and hearing protection.
- Keep the drills out of reach of children and unauthorized users.
- Regularly inspect the drills for any signs of damage or wear before use.
- Do not use the drills for any purpose other than those intended by the manufacturer.
- Follow all local regulations and guidelines regarding tool usage and safety.

## Specific Safety Precautions for Use

- Ensure that the drill bit is securely tightened in the chuck before use to prevent it from loosening during operation.
- Always use the drill at the recommended speed settings for the material being drilled.
- Avoid applying excessive force while drilling; let the drill do the work to prevent breakage.
- Do not attempt to drill through materials that exceed the drill's capacity or are inappropriate for its design.
- Be cautious of sharp edges and points; handle the drills with care to avoid injury.
- When drilling, maintain a firm grip on the tool and keep hands clear of the drill bit.
- If the drill binds or stalls, stop immediately and assess the situation before continuing.

## Instructions for Installation and Usage

### 1. Preparation:

- Select the appropriate drill bit size for your project.
- Ensure your drill is compatible with the drill bit you have selected.
- Gather all necessary tools and materials before starting.

### 2. Installation:

- Insert the drill bit into the chuck of your drill.
- Tighten the chuck securely using the appropriate tool or by hand, depending on your drill model.
- Check that the drill bit is straight and properly aligned.

### 3. Usage:

- Position the drill perpendicular to the work surface for accurate drilling.
- Mark the drilling point clearly on the material to ensure precision.
- Start the drill at a low speed to establish the hole, then increase speed as necessary.
- Apply consistent pressure, allowing the drill bit to cut through the material without forcing it.
- Once the hole is complete, release the trigger and allow the drill to come to a complete stop before

removing it from the workpiece.

#### **4. PostUse:**

- Clean the drill bits and the work area after use to remove any debris.
- Store the drills in a safe, dry place away from moisture and extreme temperatures.
- Regularly maintain the drill bits by sharpening or replacing them as needed.

## **Disposal Instructions**

- Dispose of any broken or worn drill bits according to local regulations for hazardous waste.
- Do not throw drill bits in regular trash; instead, use designated recycling or disposal facilities for metal tools.
- Ensure that all packaging materials are disposed of responsibly, following local recycling guidelines.

## **Contact Information for Further Support**

For any questions or concerns regarding the use of the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills, please refer to the manufacturer's contact details provided with your product packaging or on their official website.

By following these safety instructions, you can ensure a safe and effective drilling experience with your Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Thank you for prioritizing safety in your projects.

# About Us

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