

# JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH WIRE GAUGE DRILL 40J (.0980") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 40J \(.0980"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891140098
- Mfr. No.: 012440
- Bit Size: 0.0980
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124407

**Item details**

Made in USA

# Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS](#)
- [About Us](#)

# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. These precision engineered tools are designed for professional use, ensuring reliability and accuracy in various drilling tasks. To guarantee your safety and the effective use of this product, please read and follow the safety guidelines outlined in this document.

## General Safety Guidelines

- Always use the drill in accordance with the manufacturer's instructions.
- Ensure that the work area is clean, well lit, and free of any hazards.
- Wear appropriate personal protective equipment (PPE), including safety goggles and gloves.
- Keep the drill and work area free from clutter to avoid accidents.
- Do not use the drill for purposes other than what it is intended for.
- Ensure that all safety features of the drill are functioning before use.
- Regularly inspect the drill for any signs of wear or damage.
- Follow local regulations regarding the disposal of materials and tools.

## Specific Safety Precautions for Use

- **Hazard Identification:**
  - The drill can produce sharp metal shavings. Always wear gloves and safety goggles.
  - The drill bit can become hot during use. Allow it to cool before handling.
  - Ensure that the drill is securely held to prevent slipping during operation.
- **Avoiding Hazards:**
  - Do not operate the drill while under the influence of drugs or alcohol.
  - Keep hands, hair, and loose clothing away from the drill bit during operation.
  - Do not attempt to modify or repair the drill yourself. Contact a professional for repairs.
  - Use the appropriate drill bit size for your specific task to prevent damage and ensure safety.

## Instructions for Installation and Usage

### 1. Installation:

- Select the appropriate drill bit size for your task.
- Insert the drill bit into the chuck of the drill.
- Tighten the chuck securely to ensure the drill bit is held firmly in place.
- Ensure that the drill is unplugged or turned off before changing bits.

### 2. Usage:

- Position the drill perpendicular to the surface being drilled.
- Start the drill at a low speed to ensure accuracy.
- Gradually increase speed as needed, maintaining control over the drill.
- Apply consistent pressure while drilling, but do not force the drill.
- If the drill bit becomes stuck, stop the drill and carefully remove it from the material.

- After completing your task, turn off the drill and unplug it before changing bits or cleaning up.

## **Disposal Instructions**

- Dispose of drill bits and any metal shavings in accordance with local regulations.
- Do not throw drill bits in regular trash; check for recycling options or hazardous waste disposal sites.
- Ensure that the drill is disposed of in an environmentally friendly manner, following local guidelines.

## **Contact Information for Further Support**

For any questions or concerns regarding the safety and usage of the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills, please refer to the manufacturer's contact information provided on the packaging or product insert.

By adhering to these safety guidelines, you can ensure a safe and effective drilling experience with the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Thank you for your attention to safety.

# About Us

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