

JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH WIRE GAUGE DRILL 39J (.0995") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 39J \(.0995"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891139099
- Mfr. No.: 012439
- Bit Size: 0.0995
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124391

Item details

Made in USA

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Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Wire Gauge Drills

Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. These precisionengineered tools are designed to provide reliable performance for a variety of drilling tasks. To ensure your safety and the effective use of this product, please read and follow the safety instructions outlined in this guide.

General Safety Guidelines

- Always wear appropriate personal protective equipment (PPE) such as safety goggles, gloves, and a dust mask when using drills.
- Ensure that your work area is clean, welllit, and free from distractions.
- Keep all tools and equipment in good working condition to prevent accidents.
- Be aware of your surroundings and ensure that no one is in close proximity when operating the drill.
- Follow all local regulations and guidelines regarding the use of power tools and drilling equipment.

Specific Safety Precautions for Use

- **Hazardous Materials:** Be cautious when drilling materials that may produce hazardous dust or fumes. Always use in a wellventilated area.
- **Tool Handling:** Always handle the drill with care. Do not apply excessive force when drilling, as this can lead to breakage or injury.
- **Workpiece Stability:** Ensure that the workpiece is securely clamped or held in place to prevent movement during drilling.
- **Electrical Safety:** If using a powered drill, ensure that the power supply is suitable for the tool and that all electrical connections are secure.
- **Children and Vulnerable Groups:** Keep this product out of reach of children and ensure that it is used only by individuals who are trained and competent in its use.

Instructions for Installation and Usage

1. Preparation:

- Select the appropriate drill size for your task.
- Inspect the drill for any visible damage before use.
- Ensure that your drill chuck is clean and free from debris.

2. Installation:

- Insert the drill bit into the chuck and tighten securely.
- Ensure that the drill is unplugged (if powered) during installation.

3. Usage:

- Mark the drilling point on the workpiece to ensure accuracy.
- Set the drill to the appropriate speed setting for the material being drilled.
- Position the drill perpendicular to the workpiece and apply gentle, steady pressure while drilling.
- Do not force the drill; let the bit do the work.
- After completing the drilling, remove the drill bit from the workpiece before turning off the drill.

4. PostUse:

- Clean the drill bit and work area after use.
- Store the drill in a safe and dry place, away from moisture and extreme temperatures.

Disposal Instructions

- Dispose of the drill and any worn or damaged bits in accordance with local regulations.
- Do not dispose of the drill in regular household waste. Check for local recycling programs or hazardous waste disposal guidelines.

Contact Information for Further Support

For any inquiries regarding safety, usage, or maintenance of the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills, please refer to the product packaging or visit our website for more information.

By following these safety instructions, you can ensure a safe and effective drilling experience with the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Thank you for your attention to safety.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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