

JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH WIRE GAUGE DRILL 36J (.1065") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 36J \(.1065"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891136106
- Mfr. No.: 012436
- Bit Size: 0.1065
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124360

Item details

Made in USA

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Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

Introduction

Thank you for choosing the JOBBER LENGTH WIRE GAUGE DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions and guidelines to ensure safe and effective use of these precision engineered tools. Please read this document carefully before using the product.

General Safety Guidelines

- Always use the drills in accordance with the manufacturer's instructions.
- Ensure that your work area is clean, well lit, and free from hazards.
- Wear appropriate personal protective equipment (PPE) such as safety goggles, gloves, and hearing protection.
- Keep the drills out of reach of children and unauthorized users.
- Regularly inspect the drills for any signs of wear or damage before use.
- Do not use the drills for any purpose other than intended applications.

Specific Safety Precautions for Use

- **Handling:**

- Handle the drills with care to avoid injury.
- Do not touch the cutting edges directly to prevent cuts.

- **Drilling:**

- Ensure that the workpiece is securely clamped or held in place.
- Use the correct drill size for your application to avoid excessive force.
- Do not force the drill; let it do the work to prevent overheating.

- **Storage:**

- Store the drills in a dry place, away from moisture and extreme temperatures.
- Use a protective case or holder to prevent damage to the cutting edges.

Instructions for Installation and Usage

1. **Preparation:**

- Gather all necessary tools and materials before starting.
- Ensure that the drill bit is compatible with your drilling machine.
- Check that the drill machine is in good working order.

2. **Installation:**

- Insert the drill bit into the chuck of your drill machine.
- Secure the drill bit tightly to prevent it from loosening during use.
- Adjust the drill settings (speed, torque, etc.) according to the material being drilled.

3. **Usage:**

- Position the drill bit at the desired drilling location.
- Start the drill at a low speed to create a pilot hole if necessary.
- Gradually increase the speed as you drill deeper into the material.
- Apply steady pressure without forcing the drill.
- Periodically withdraw the drill to remove debris and cool the bit.

4. **PostUse:**

- Turn off the drill and unplug it from the power source.
- Clean the drill bit and surrounding area to remove any debris.
- Inspect the drill for any damage or wear after use.

Disposal Instructions

- Dispose of the product in accordance with local regulations.
- Do not dispose of the drills in regular household waste.
- Consider recycling options for metal components where applicable.

Conclusion

By following these safety guidelines, you can ensure a safe and effective drilling experience with the JOBBER LENGTH WIRE GAUGE DRILLS. Always prioritize safety and proper handling to maintain the quality and longevity of your tools. Thank you for your attention to these important instructions.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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