

# JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH WIRE GAUGE DRILL 34J (.1110") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 34J \(.1110"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891134111
- Mfr. No.: 012434
- Bit Size: 0.1110
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.009kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124346

**Item details**

Made in USA

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# Consumer Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH WIRE GAUGE DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions and guidelines to ensure safe and effective use of the product. It complies with the EU General Product Safety Regulation (GPSR) to protect consumers and promote safe practices.

## General Safety Guidelines

- Always read and understand the product instructions before use.
- Ensure the work area is clean, welllit, and free from obstructions.
- Keep the product out of reach of children and vulnerable individuals.
- Use personal protective equipment (PPE) such as safety glasses and gloves during operation.
- Inspect the drill bits for any damage before use. Do not use damaged tools.
- Report any unsafe products or accidents to the relevant authorities.
- Check for recall updates on the EU's Safety Gate platform to stay informed about product safety.

## Specific Safety Precautions for Use

- **HighSpeed Steel (HSS) Construction:**
  - Handle with care as the drill bits can become hot during use.
- **JobberLength Design:**
  - Ensure that the drill is securely held to prevent slipping during operation.
- **Wire Gauge Sizing:**
  - Select the appropriate drill size for your specific application to prevent tool breakage.
- **PrecisionCut Edges:**
  - Avoid applying excessive force; let the drill do the work to minimize the risk of chipping or wandering.
- **General Usage:**
  - Do not exceed the recommended RPM for the drill bits.
  - Always use a drill press or a stable work surface for best results.
  - Avoid using the drill bits on materials for which they are not designed.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure the drill bit is compatible with your drilling equipment.

### 2. Installation:

- Insert the drill bit into the chuck of your drill or drill press.
- Tighten the chuck securely to prevent the bit from slipping during operation.

### **3. Usage:**

- Set the appropriate speed and torque settings on your drill.
- Position the drill bit at the desired drilling location.
- Start the drill and gradually apply pressure to the material.
- Maintain a steady hand and avoid excessive force.
- Once the hole is complete, withdraw the drill bit slowly to minimize material damage.

### **4. PostUsage:**

- Clean the drill bits and remove any debris after use.
- Store the drill bits in a safe, dry place away from direct sunlight and moisture.

## **Disposal Instructions**

- Dispose of any damaged or worn drill bits in accordance with local regulations for metal waste.
- Do not dispose of drill bits in regular household waste.
- Consider recycling options where available to minimize environmental impact.

## **Contact Information for Further Support**

For any questions or concerns regarding the usage or safety of the JOBBER LENGTH WIRE GAUGE DRILLS, please refer to the manufacturer's support resources. Ensure you have the product details available for a more efficient response.

By following these guidelines, you can ensure a safe and effective drilling experience with the JOBBER LENGTH WIRE GAUGE DRILLS. Thank you for your attention to safety and for choosing Triumph Twist Drill Co. for your drilling needs.

# About Us

## Brownells UK

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