

# JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH WIRE GAUGE DRILL 32J (.1160") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 32J \(.1160"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891132116
- Mfr. No.: 012432
- Bit Size: 0.1160
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124322

**Item details**

Made in USA

# Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS](#)
- [About Us](#)

# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. These precisionengineered tools are designed for professional use in gunsmithing, machining, and other detailed drilling tasks. To ensure safe and effective use of these drills, please read and follow the safety instructions outlined in this guide.

## General Safety Guidelines

- Ensure that you are familiar with the operation of drilling tools before use.
- Always wear appropriate personal protective equipment (PPE), including safety glasses, gloves, and hearing protection.
- Keep the work area clean and welllit to avoid accidents.
- Ensure that all tools and equipment are in good working condition before use.
- Store drills in a safe place, out of reach of children and vulnerable individuals.
- Regularly inspect drills for signs of wear or damage. Replace if necessary.

## Specific Safety Precautions for Use

- Use the drill for its intended purpose only. Avoid using it on materials for which it was not designed.
- Always secure the workpiece before drilling to prevent movement during the operation.
- Do not attempt to drill materials that are too hard for the drill bit to handle, as this can cause breakage or injury.
- Avoid using excessive force when drilling; let the drill do the work.
- Ensure that the drill bit is properly aligned with the workpiece before starting.
- Do not wear loose clothing or jewelry that could get caught in the drill.
- Keep hands and other body parts away from the drill bit during operation.
- If the drill bit becomes stuck, turn off the drill and carefully remove it rather than forcing it.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials.
- Ensure that the drill is compatible with the drill bit size (0.1160 inches).

### 2. Setting Up:

- Secure the workpiece in a vice or clamp to prevent movement.
- Select the appropriate drill bit size for your task.

### 3. Using the Drill:

- Insert the drill bit into the drill chuck and tighten securely.
- Adjust the speed settings on the drill according to the material being drilled.
- Position the drill bit at the desired drilling location.
- Begin drilling at a low speed, gradually increasing as needed.
- Maintain a steady pressure and avoid forcing the drill.

### 4. PostUse:

- Once finished, turn off the drill and remove the drill bit.
- Clean the drill and work area, removing any debris or shavings.
- Store the drill in a safe place, ensuring it is out of reach of children.

## Disposal Instructions

- Dispose of any damaged or worn drill bits in accordance with local waste disposal regulations.
- Do not dispose of drills or drill bits in regular household waste. Instead, check for recycling programs or hazardous waste disposal options in your area.

## Contact Information for Further Support

For any safety inquiries or concerns regarding the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills, please reach out to the designated contact point provided with your product packaging.

**Important Note:** This safety instruction guide is intended to promote the safe use of the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills and complies with the EU General Product Safety Regulation (GPSR). Always stay informed about product recalls and safety alerts through the EU's Safety Gate platform. If you encounter any unsafe products or accidents, report them to the appropriate authorities.

# About Us

## Brownells UK

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