

# JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH WIRE GAUGE DRILL 31J (.1200") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 31J \(.1200"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891131120
- Mfr. No.: 012431
- Bit Size: 0.1200
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124315

**Item details**

Made in USA

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# Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Wire Gauge Drills

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. This guide provides important safety information to ensure the safe and effective use of these precisionengineered tools. Please read this guide carefully before using the product.

## General Safety Guidelines

- Ensure safe use of the drill by following these safety guidelines:
  - Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves.
  - Keep the work area clean and welllit to prevent accidents.
  - Ensure that the drill is in good condition and free from defects before use.
  - Do not use the drill for purposes other than those specified.
  - Keep the drill out of reach of children and unauthorized users.
  - Report any unsafe products or accidents to the relevant authorities.

## Specific Safety Precautions for Use

- To avoid potential hazards when using the drill, please observe the following precautions:
  - Always secure the workpiece properly before drilling to prevent movement.
  - Use the drill at the recommended speed settings for the material being drilled.
  - Avoid applying excessive force; let the drill do the work.
  - Do not touch the drill bit immediately after use, as it may be hot.
  - Do not use the drill if under the influence of drugs or alcohol.
  - Inspect the drill bit for damage before each use; replace if necessary.
  - Ensure that the drill bit is properly installed and tightened before use.

## Instructions for Installation and Usage

- Follow these steps for the safe installation and use of the Jobber Length Wire Gauge Drills:
  1. **Installation:**
    - Select the appropriate drill bit size for your task.
    - Insert the drill bit into the chuck of the drill.
    - Tighten the chuck securely to hold the drill bit in place.
  2. **Usage:**
    - Position the drill perpendicular to the workpiece for straight drilling.
    - Start the drill at a low speed to create a pilot hole if necessary.
    - Gradually increase the speed as needed while drilling.
    - Maintain a firm grip on the drill and workpiece throughout the process.
    - After completing the drilling, turn off the drill and remove the bit from the workpiece.

## Disposal Instructions

- Properly dispose of the drill and any broken bits according to local regulations:
  - Do not dispose of the drill in household waste.
  - Check for local recycling programs for metal tools and materials.
  - If the drill is damaged beyond repair, contact your local waste management facility for disposal options.

## **Contact Information for Further Support**

- For safety inquiries or additional support, please refer to the contact information provided with your product packaging or visit the manufacturer's website.

By following these safety instructions, you can ensure a safe and effective experience with your Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Thank you for your attention to safety.

# About Us

## Brownells UK

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