

# **JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH WIRE GAUGE DRILL 28J (.1405") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH WIRE GAUGE DRILLS** The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 28J \(.1405"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891128140
- Mfr. No.:
- Bit Size: 0.1405
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124285

## **Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. These precision engineered tools are designed for professionals seeking reliable performance in detailed drilling tasks. It is important to follow safety guidelines to ensure safe use and optimal performance of this product.

## General Safety Guidelines

- Ensure the drill bit is compatible with your drilling equipment.
- Always inspect the drill before use for any signs of damage or wear.
- Use appropriate personal protective equipment (PPE) such as safety goggles and gloves.
- Keep the work area clean and well lit to prevent accidents.
- Store the drill bits in a safe place, away from children and pets.
- Follow all local regulations regarding tool use and safety.

## Specific Safety Precautions for Use

- Always secure the workpiece before drilling to prevent movement.
- Do not apply excessive force; let the drill do the work.
- Avoid wearing loose clothing or jewelry that may get caught in the drill.
- Be cautious of sharp edges; the drill bits are designed to cut precisely.
- Use the drill at the recommended speed settings for the material being drilled.
- Do not use the drill bit for purposes other than intended.

## Instructions for Installation and Usage

### 1. Preparation:

- Select the appropriate drill bit size for your application.
- Ensure your drill is compatible with the selected bit.
- Gather necessary tools and PPE.

### 2. Installation:

- Insert the drill bit into the chuck of the drill.
- Tighten the chuck securely to hold the bit in place.
- Check that the bit is straight and aligned.

### 3. Usage:

- Position the drill over the marked drilling point on the workpiece.
- Start the drill at a low speed to create a pilot hole if necessary.
- Gradually increase the speed as needed, maintaining steady pressure.
- Once the hole is drilled, withdraw the drill slowly to avoid damage.

### 4. PostUsage:

- Turn off the drill and unplug it from the power source.
- Clean the drill bit and work area to remove any debris.
- Store the drill bits in their designated case to protect them from damage.

## Disposal Instructions

- Dispose of used drill bits in accordance with local regulations.
- Do not dispose of drill bits in regular household waste.
- Consider recycling options where available.

## Contact Information for Further Support

For safety inquiries or product support, please refer to the manufacturer's contact details provided with your purchase.

By following these safety instructions, you can ensure a safe and effective drilling experience with the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Thank you for your attention to safety.

# About Us

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