

JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH WIRE GAUGE DRILL 27J (.1440") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 27J \(.1440"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891127144
- Mfr. No.: 012427
- Bit Size: 0.1440
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.009kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124278

Item details

Made in USA

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Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Wire Gauge Drills

Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. This guide provides essential safety instructions to ensure the safe and effective use of these precisionengineered tools. Please read this guide carefully before using the product.

General Safety Guidelines

- Always ensure that the drill is used in accordance with the manufacturer's instructions.
- Keep the work area clean and welllit to minimize the risk of accidents.
- Use personal protective equipment (PPE) such as safety goggles, gloves, and ear protection when necessary.
- Ensure that the drill bits are stored properly when not in use to prevent damage and accidents.
- Regularly inspect the drill bits for wear or damage before each use.
- Be aware of your surroundings and ensure that no one is in the immediate area when drilling.

Specific Safety Precautions for Use

- Ensure that the drill is securely mounted before use to prevent slipping.
- Do not exceed the recommended speed settings for the drill bits to avoid overheating and damage.
- Always apply steady pressure when drilling; do not force the drill.
- Avoid twisting or bending the drill bit during use, as this may cause breakage.
- Use the correct size drill bit for the task to prevent excessive strain on the tool and the material.
- Do not use damaged or worn drill bits; replace them immediately.
- Keep hands and other body parts away from the drilling area to avoid injury.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure that the drill is unplugged or turned off before making any adjustments.

2. Installation:

- Select the appropriate drill bit size for your task.
- Insert the drill bit into the chuck of the drill and tighten securely.
- Ensure that the drill is set to the correct speed and torque settings.

3. Usage:

- Position the drill perpendicular to the work surface for accurate drilling.
- Start the drill at a low speed to create a pilot hole, then increase the speed as needed.
- Maintain a firm grip on the drill and guide it steadily through the material.
- If the drill bit becomes stuck, stop the drill and carefully remove the bit without forcing it.

4. PostUsage:

- Turn off the drill and unplug it before changing bits or making adjustments.
- Clean the drill and bits after use, removing any debris or material buildup.

- Store the drill bits in a safe, dry place to prevent damage.

Disposal Instructions

- Dispose of damaged or worn drill bits in accordance with local regulations for metal waste.
- Do not dispose of drill bits in regular household waste.
- Recycle materials whenever possible to minimize environmental impact.

Contact Information for Further Support

For any safety inquiries or concerns regarding the use of this product, please refer to the manufacturer's website or contact their customer support.

Important Note

This product is designed for professional use and should be handled with care. Always follow the safety guidelines provided to ensure a safe and effective drilling experience. If you have any questions or require further assistance, please do not hesitate to reach out to the appropriate channels.

Thank you for prioritizing safety and performance with Triumph Twist Drill Co. Jobber Length Wire Gauge Drills.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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