

JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH WIRE GAUGE DRILL 25J (.1495") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 25J \(.1495"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891125149
- Mfr. No.: 012425
- Bit Size: 0.1495
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124254

Item details

Made in USA

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Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

Introduction

Thank you for choosing the JOBBER LENGTH WIRE GAUGE DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions to ensure safe and effective use of the product. Please read this document carefully before using the drills to avoid any potential hazards.

General Safety Guidelines

- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when using the drills.
- Keep the work area clean and welllit to prevent accidents.
- Ensure that all tools and equipment are in good working condition before use.
- Do not use the drills for purposes other than those specified in this guide.
- Store the drills in a safe and dry place, out of reach of children and pets.
- Regularly inspect the drills for damage or wear, and replace them if necessary.
- Report any unsafe products or incidents to the appropriate authorities.

Specific Safety Precautions for Use

• Hazard Identification:

- Sharp cutting edges can cause cuts or lacerations.
- Highspeed operation may lead to projectiles if the drill breaks.

• Avoiding Hazards:

- Always handle the drills with care.
- Ensure that the drill is securely held in a drill chuck before use.
- Do not exceed the recommended speed settings for the material being drilled.
- Do not apply excessive force; let the drill do the work.
- Keep hands and other body parts away from the drill bit during operation.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure the drill is compatible with your drill chuck.

2. Installation:

- Insert the drill bit into the drill chuck.
- Tighten the chuck securely to hold the drill in place.

3. Usage:

- Position the workpiece securely on a stable surface.
- Mark the drilling point clearly for accuracy.
- Align the drill bit with the marked point.
- Start the drill at a low speed to create a pilot hole.

- Gradually increase the speed as needed, maintaining control of the drill.
- Use cutting fluid if necessary to reduce friction and heat.
- Once the hole is complete, release the trigger and allow the drill to come to a complete stop before removing it from the workpiece.

4. **PostUsage:**

- Clean the drill bit and remove any debris.
- Store the drill in a safe place, ensuring that it is not accessible to children.

Disposal Instructions

- Dispose of the drill and any packaging materials in accordance with local regulations.
- Do not dispose of the drill in regular household waste.
- Check for recycling options in your area for metal and plastic components.

Contact Information for Further Support

For any questions or concerns regarding the safety or use of the JOBBER LENGTH WIRE GAUGE DRILLS, please refer to the manufacturer's contact information provided with the product.

Conclusion

By following these safety instructions, you can ensure a safe and effective drilling experience with the JOBBER LENGTH WIRE GAUGE DRILLS. Always prioritize safety and consult this guide whenever you have questions about the proper use of your tools. Thank you for your commitment to safety!

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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