

JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH WIRE GAUGE DRILL 24J (.1520") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 24J \(.1520"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891124152
- Mfr. No.: 012424
- Bit Size: 0.1520
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124247

Item details

Made in USA

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Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Wire Gauge Drills

Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. These precision engineered tools are designed for optimal performance in detailed drilling tasks. This guide provides essential safety instructions to ensure the safe use and handling of your drills, in compliance with the EU General Product Safety Regulation (GPSR).

General Safety Guidelines

- Always read and understand the safety instructions before using the drills.
- Keep the drills out of reach of children and unauthorized users.
- Inspect the drills before each use for any signs of damage or wear. Do not use damaged drills.
- Use the drills only for their intended purpose as described in this manual.
- Wear appropriate personal protective equipment (PPE), including safety glasses and gloves, while using the drills.
- Ensure that the work area is clean, well lit, and free from unnecessary obstructions.
- Be aware of your surroundings and ensure that bystanders are at a safe distance while using the drills.
- Store the drills in a dry, secure location when not in use to prevent accidents and damage.

Specific Safety Precautions for Use

- Ensure that the drill is securely mounted in a drill press or held firmly in a handheld drill before use.
- Always use the correct drill bit size for the material being drilled to prevent breakage or injury.
- Do not exceed the maximum RPM specified for the drills to avoid overheating and potential injury.
- Avoid applying excessive force while drilling; let the drill do the work to prevent damage to the drill and workpiece.
- If the drill binds or stalls, stop immediately and assess the situation before proceeding.
- Keep hands and other body parts away from the drill bit while in operation.
- Do not wear loose clothing or jewelry that could become entangled in the drill.
- Use appropriate clamping devices to secure the workpiece to prevent movement during drilling.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials before starting your drilling task.
- Ensure that the drill is unplugged or the battery is removed before changing drill bits.

2. Installation:

- Insert the drill bit into the chuck of the drill, ensuring it is secure.
- Tighten the chuck according to the manufacturer's instructions to prevent the bit from slipping during use.

3. Usage:

- Select the appropriate speed setting for the material being drilled.
- Position the drill bit at the desired drilling location.
- Start the drill and gradually apply pressure as needed.
- Maintain a steady hand and control the drill while it operates.

- After completing the drilling, turn off the drill and remove the bit from the workpiece.

Disposal Instructions

- Dispose of used drills in accordance with local regulations regarding metal waste.
- Do not dispose of drills in regular household waste.
- Consider recycling options for metal materials where available.

Contact Information for Further Support

For any safety inquiries or concerns, please refer to the product packaging for contact information or consult the manufacturer's website for further assistance.

By following these safety instructions, you can ensure a safe and effective drilling experience with the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Thank you for your attention to safety and for choosing our products.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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